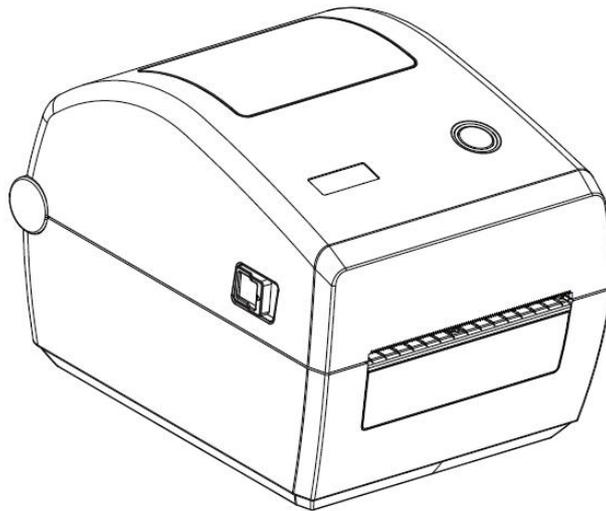




BP4206d

User Manual



Contents

Important Safety Instructions	2
1. Introduction	5
1.1 Packing List	5
1.2 Appearance and Components	6
2. Specifications	7
3. Installation & Usage	9
3.1 Paper Roll Loading	9
3.2 Power Connection	11
3.3 Interface Connection	12
3.3.1 Interface Cable Connection	12
3.3.2 Bluetooth Connection (Optional)	12
3.4 Detection	13
3.4.1 Continuous Paper	13
3.4.2 Labels	15
3.4.3 Blackmark Paper	17
3.5 Indicator Instructions	18
3.6 Basic Operation	19
3.6.1 Power on/Power off	19
3.6.2 Feed	19
3.6.3 Label Learning	19
3.6.4 Printer test	20
4. Interface	21
4.1 USB Interface	21
4.2 Ethernet Port	21
5. Printer Cleaning	22
5.1 Cleaning Thermal Print Head	22
5.2 Cleaning Sensor, Platen and Paper Path	22
6. Printer Utility Tool Instructions	23
6.1 Installation Preparation	23
6.2 Usage	23
7. Seagull Windows Driver Instructions	35
7.1 Introduction	35
7.2 Windows Driver Preparation	35
7.3 Driver Installation	36
7.4 Usage	41
7.4.1 Printing Preferences	41
7.4.2 Printer Properties	48
8. BarTender Ultralite Instructions	51
8.1 Introduction	51
8.2 Installation Preparation	51
8.3 Installation	52
8.4 Usage	56
8.4.1 Page Settings	56
8.4.2 Label Edit	61

■ Statement

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■ Copyright

Printed in China
1.0 Version

■ Warnings



Warning: The print head is a heating part. Do not touch the print head and surrounding parts during and just after printing.



Warning: Do not touch the print head and connection plug-in to avoid damage to the print head due to static electricity.

■ Special Reminder

Due to continuous improvement of the products, the specifications, accessories and procedures described in the manual are based on actual machines. And it may be changed without prior notice.

Important Safety Instructions

Before using the printer, please read carefully the following safety consideration in case of bodily injury or equipment damage.

1. Safety warning



Warning—It must be observed to avoid injury to human body and damage to equipment.



Note—It gives important information and tips for printer operation.

2. Instructions



Warning: Violation of the following items may result in serious casualties.

- 1) Do not insert several plugs into a multi hole power outlet at the same time.
 - This can cause overheating and fire.
 - If the plug is wet or dirty, please dry or wipe it before use.
 - If the plug does not match the power outlet, do not plug it in.
 - Only standardized multi hole power sockets can be used.
- 2) You can only use the adapters supplied in this package.
 - Using other adapters is dangerous.
- 3) Do not pull the plug by pulling on the connecting wire.
 - This can damage the connecting wires, causing a fire or machine malfunction.
- 4) Do not plug or unplug the power plug when your hands are wet.
 - This can cause an electric shock.
- 5) Do not bend the connecting wire forcefully or place it under a heavy object.
 - Damage to the connecting line may cause a fire.



Note: Violation of the following items may cause minor injury or damage to the equipment.

- 1) If you observe a strange smoke, odour or noise from the printer, unplug it before taking following measures.
 - Switch off the printer and unplug the set from the mains.
 - After the smoke disappears, call the dealer for repairs.
- 2) Install the printer on the stable surface.
 - If the printer falls down, it may be broken and you may hurt yourself.
- 3) Use only approved accessories and do not attempt to disassemble, repair, or modify yourself.
 - If you need these services, please contact your dealer by phone.
- 4) Do not let water or other foreign objects drop into the printer.
 - If such an event occurs, please shut down and unplug Printer. Then contact the dealer.
- 5) Do not use the printer when it is out of order. This can cause a fire or an electrocution.
 - Switch off and unplug the printer before calling your dealer.
- 6) Other considerations:
 - Leave enough space around printer for operation and maintenance.
 - Do not expose the printer to high temperatures, direct sunlight or dust.
 - Do not use and store this product in places with high temperatures, high humidity, and severe pollution.
 - Avoid placing this product in a place with vibration and shock.
 - Connect the power adapter of this product to a suitable grounded socket to avoid using the same socket as large motors or devices that can cause fluctuations in power supply voltage.
 - Switch off the printer POWER supply when it's not in use for a long time.
 - To ensure print quality and product life, it is recommended to use recommended or equivalent quality paper.
 - Please switch off the POWER supply when connect/disconnect all the ports or it will cause damage to the printer control circuit.
 - Keep this User Manual in a place which is easily accessible at all times.

3. Other precautions

Although we have been very careful in the preparation of this manual, some errors or omissions are inevitable. Our company is not responsible for any losses caused by anyone using the information in this manual. Our company and its subsidiaries shall not be legally liable for any damage, loss, expense, or expense caused by user or third party's failure to follow or ignore the operation and maintenance information and instructions provided by our company, resulting in product damage, malfunction, or misuse, as well as unauthorized modification, repair, or modification of the product. We do not assume any legal liability for damage or problems caused by the use of counterfeit our options, components, or unauthorized products.

4. WEEE (Waste Electrical and Electric Equipment)



This mark shown on the product or its literature indicates that the corresponding item should not be discarded at the end of its working life with other household waste. To prevent possible harm to the environment or human health from uncontrolled waste disposal, please separate marked items from other types of waste and recycle them responsibly to promote the sustained reuse of material resources. Household users should contact either the retailer where they purchased this product, or their local government office for details of where and how they can conduct environmentally safe recycling of such items. Commercial users should contact their suppliers and check the terms and conditions of purchase contracts. This product should not be combined with other commercial waste for disposal.



Warning: Operation of this equipment in a residential environment could cause radio interference.

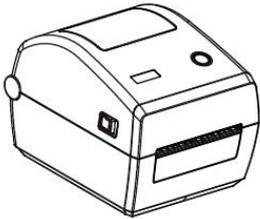
1. Introduction

1.1 Packing List

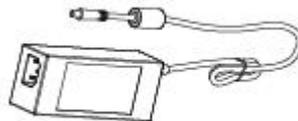


Note:

1. Unpack the printer and keep the packing materials in case you need to ship the printer in the future.
2. Any damages exist, please contact the local dealer.



Printer



Power Adapter



Power Cord



USB Cable

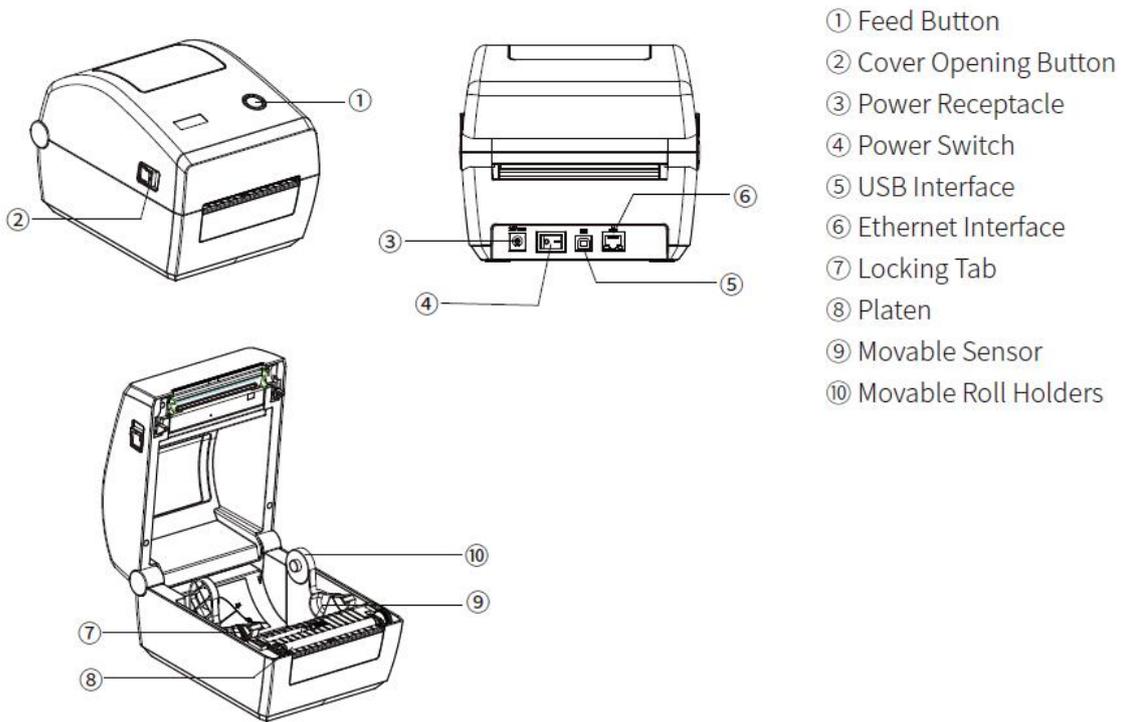


Quick Start Guide



Note: The packing items are based on the order.

1.2 Appearance and Components



Note: The views above are for your reference. Ports vary by your choice.

2. Specifications

(1/2)

Item		Parameter
Print	Print Mode	Direct Thermal
	Resolution	203dpi
	Max. Print Speed	203dpi:6ips
	Max. Print Width	4.25"(108mm)
Storage	RAM	32MB
	Flash	128MB
Command Set		ZPL, TSPL, DPL
Detection	Sensors	Gap Sensor, Black Mark Sensor, Out-of-paper Sensor, Cover Opening Sensor, TPH Temperature Sensor
Print Media	Media Type	Continuous Paper, Gap Paper, Black Mark Paper, Hang tag, Fanfold Paper
	Media Width	40 mm~118 mm
	Media Thickness	0.06 mm~ 0.25 mm
	Label Roll Diameter	127mm
Software	Label Design Software	Bartender Ultralite
	Driver	Seagull Windows Driver
Interfaces		Standard: USB-B, Ethernet Optional: Bluetooth 5.2

Item		Parameter
Resident Fonts	Bitmap Fonts	6, 8, 12, 16, 32, OCR A & B. 90°, 180°, 270° rotatable and 10 times expandable in horizontal and vertical directions
	TTF Fonts	Monotype CG Triumvirate™
Downloadable Fonts	Bitmap Fonts	0, 90, 180, 270 degree, single text 90, 180, 270 degree
	TTF Fonts	90, 180, 270 degree
	Asian Characters	16x16, 24x24. Traditional Chinese characters, Simplified Chinese characters, Japanese, Korean
Barcodes	1D	Code 39, Code 93, EAN 8/13 (add on 2 & 5), UPC A/E (add on 2 & 5), I 2 of 5 & I 2 of 5 with Shipping Bearer Bars, Codabar, Code 128 (subset A, B, C), EAN 128, RPS 128, UCC 128, UCC/EAN-128 K-Mart, Random Weight, Post NET, ITF 14, China Postal Code, HIBC, MSI, Plessey, Telepen, FIM, GS1 DataBar, German Post Code, Planet 11 & 13 digit, Japanese Postnet, I 2 of 5 with human readable check digit, Standard 2 of 5, Industrial 2 of 5, Logmars, Code 11, Code 49, Cadablock
	2D	PDF417, Data matrix code, Maxi Code, QR code, Micro PDF417, Micro QR code, Aztec code
Power Adapter		Input: AC 100~240V, 50~60 Hz Output: DC 24V 1.5A
Environment	Operating Temperature:	41° to 131°F (5° to 55°C), 10%-90%(non-condensing)
	Storage Temperature:	-20° to 158° F (-20° to 70° C), 10%-90%(non-condensing)
Approvals/Certification		CCC, FCC, CE, CB, SRRC

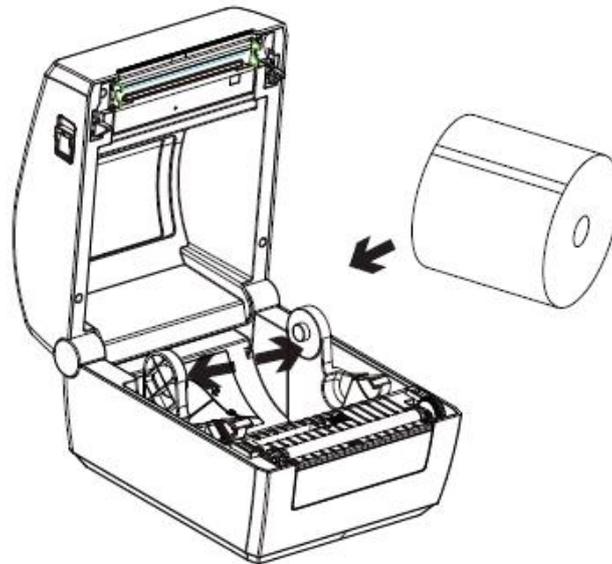
3. Installation & Usage

3.1 Paper Roll Loading

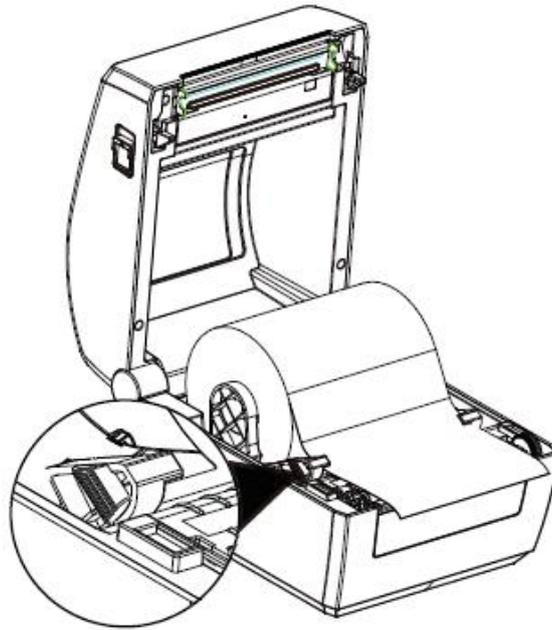
1. Press the cover opening button and lift the cover.



2. Pull the roll holders open and place the roll between them.



3. Confirm that the paper roll is tightly attached to the roll holders, and press down the locking tab.

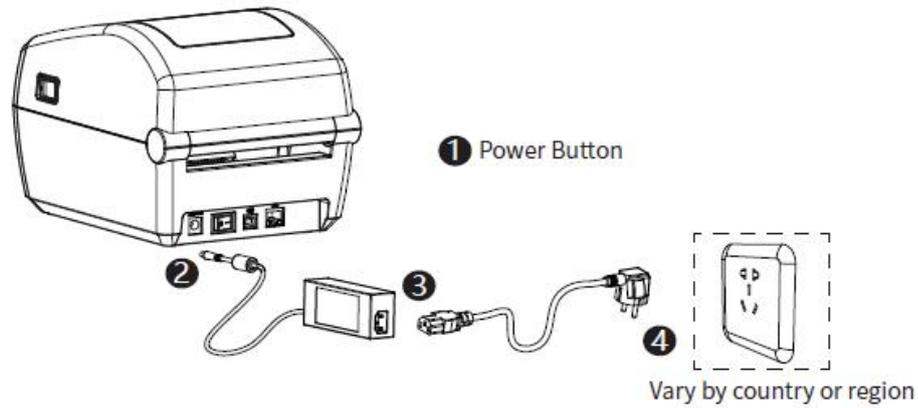


4. Close the top cover until it clicks into place, and confirm that it is locked.



3.2 Power Connection

1. Connect the power adapter to the printer.
2. Connect the power adapter to the power cord.
3. Plug the other side of the power cord into the socket outlet.



Note:

- Use the original power adapter only. Avoid the damage caused by charging improperly.
- Please unplug the printer power cord if it is not in use for a long time.

3.3 Interface Connection

3.3.1 Interface Cable Connection

1.The printer supports the following communication interface standards:

- USB B-Type Cable
- RJ45 cable

2.Installation steps:

1. Make sure the printer is turned off(O).
2. Please plug in the cables.
 - Insert the USB B-Type cable into the USB (type B) interface.
 - Insert the RJ45 cable into the Ethernet interface.

3.3.2 Bluetooth Connection (Optional)

PDA with Bluetooth interface, laptop and other information terminals can drive the printer.

1. Instructions show as follows:

- 1) Power on the printer.
- 2) Primary device searches for outer Bluetooth devices.
- 3) If there are other Bluetooth devices, select printer's name and finish pairing.
- 4) If you need more detailed information of pairing methods, please refer to the instructions of Bluetooth device.

2. Note:

When pairing, the printer must be turned on. The printer is paired one-to-one with the primary device. The original Bluetooth password is 0000.

3. Print using Bluetooth interface:

After pairing, primary devices with virtual Bluetooth interface (smart phone, tablet, pocket PC, palm, notebook) can drive the printer to print labels through virtual Bluetooth interface.

3.4 Detection

When printing paper, the moveable label sensor is used to detect paper. The label sensor moves differently when using various kinds of paper. If user moves the sensor improperly, paper may not be detected, therefore the printer could not print paper. The following instructions tell users how to use label sensor correctly. Please read it carefully.

3.4.1 Continuous Paper

When printing continuous paper (Figure 1), the sensor shall be aimed at the left triangle below (Figure 2), which is the original position. When the printer is out of paper, it will issue a warning.

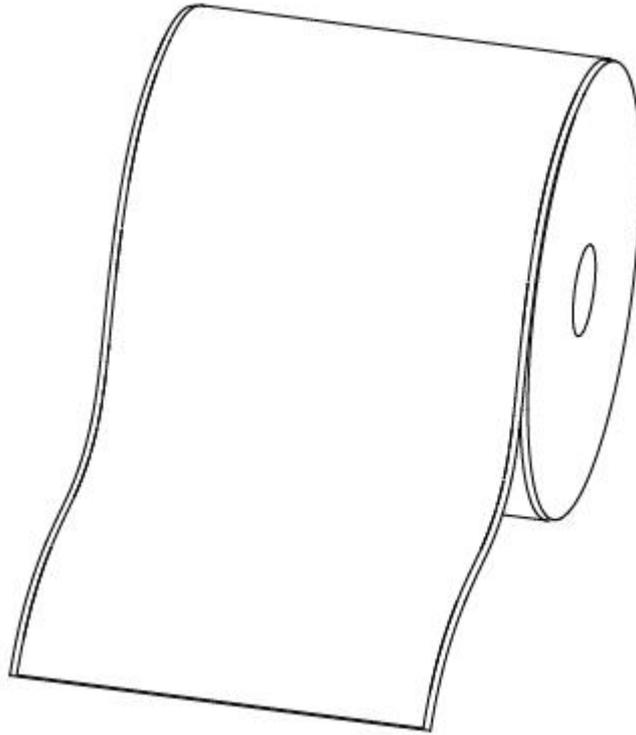


Figure 1 (Continuous Paper)

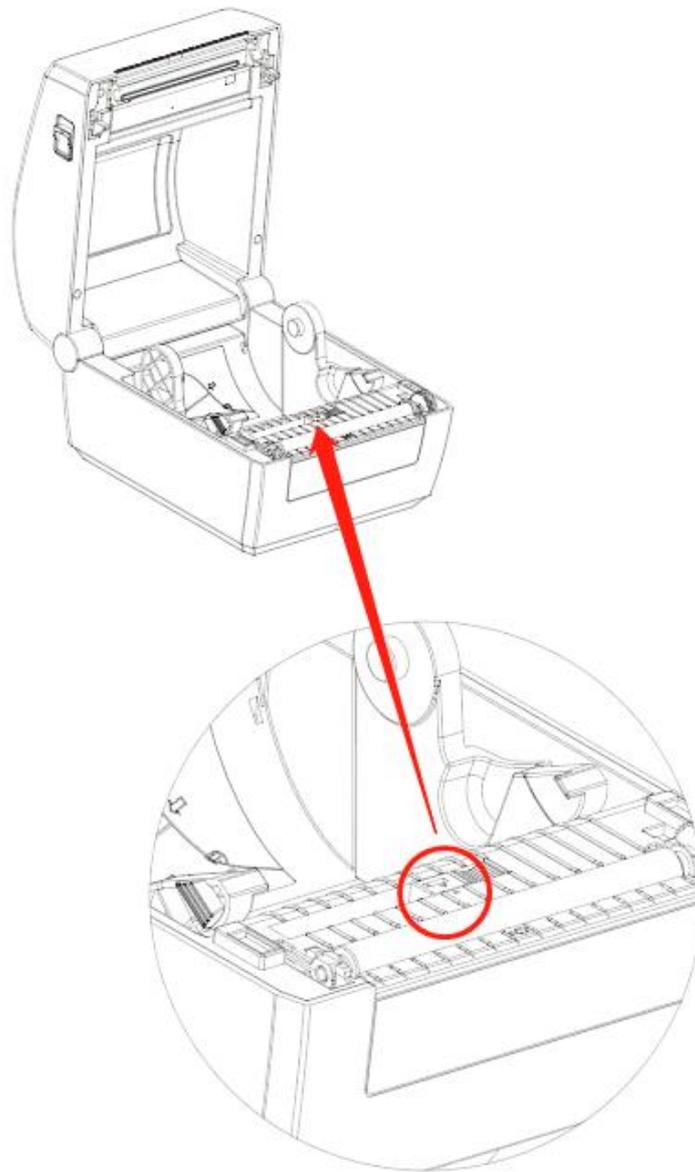


Figure 2 (Left)

3.4.2 Labels

When printing labels (Figure 3) or double-row labels (Figure 4), the sensor shall be aimed at the left triangle below (Figure 5), which is the original position.

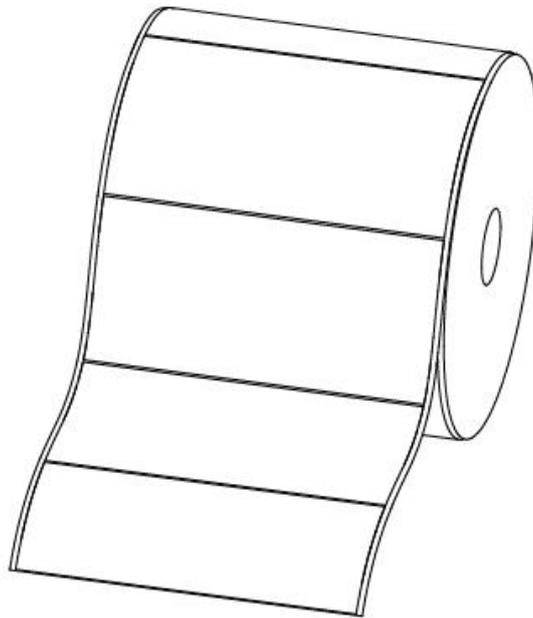


Figure 3 (Labels)

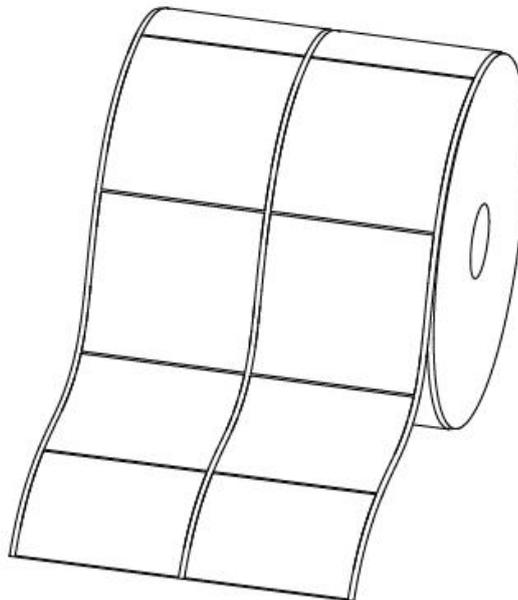


Figure 4 (Double-row Labels)

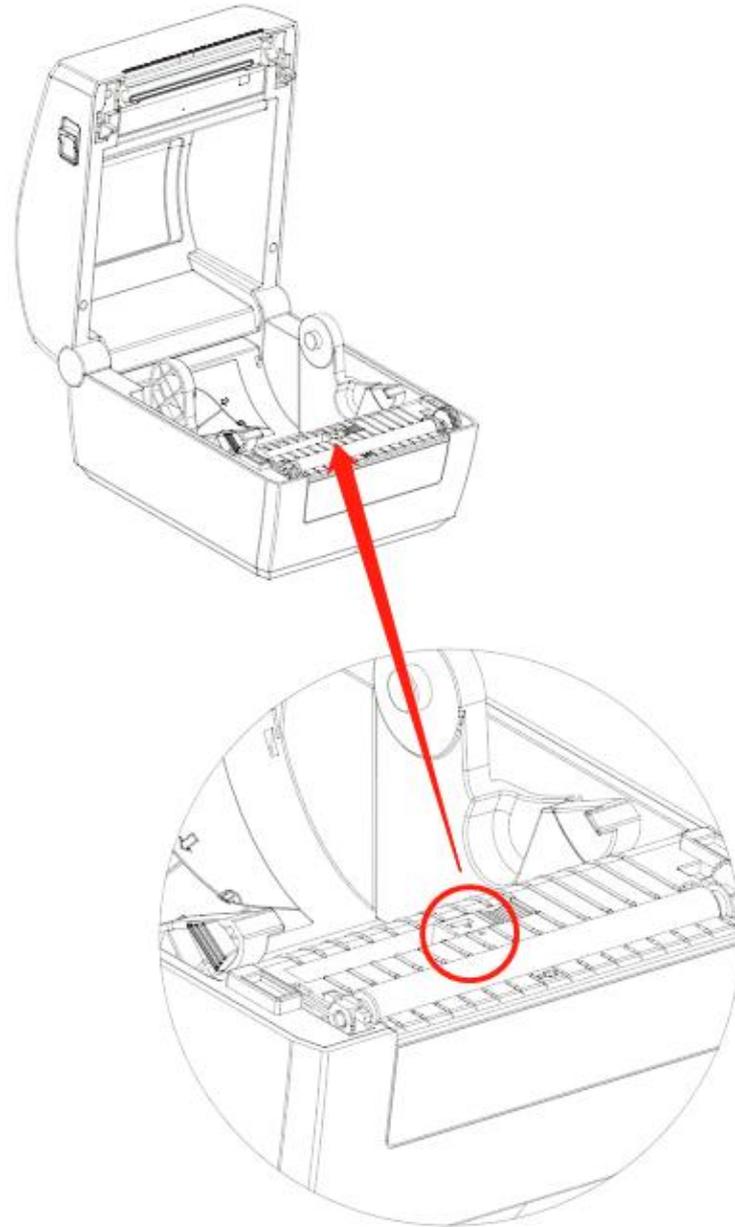


Figure 5 (Left)

3.4.3 Blackmark Paper

When printing blackmark paper (Figure 7), the sensor shall be aimed at the position of black mark (Figure 8).

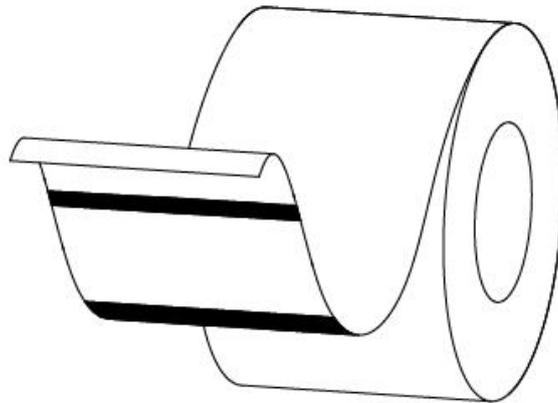


Figure 7 (Blackmark Paper)

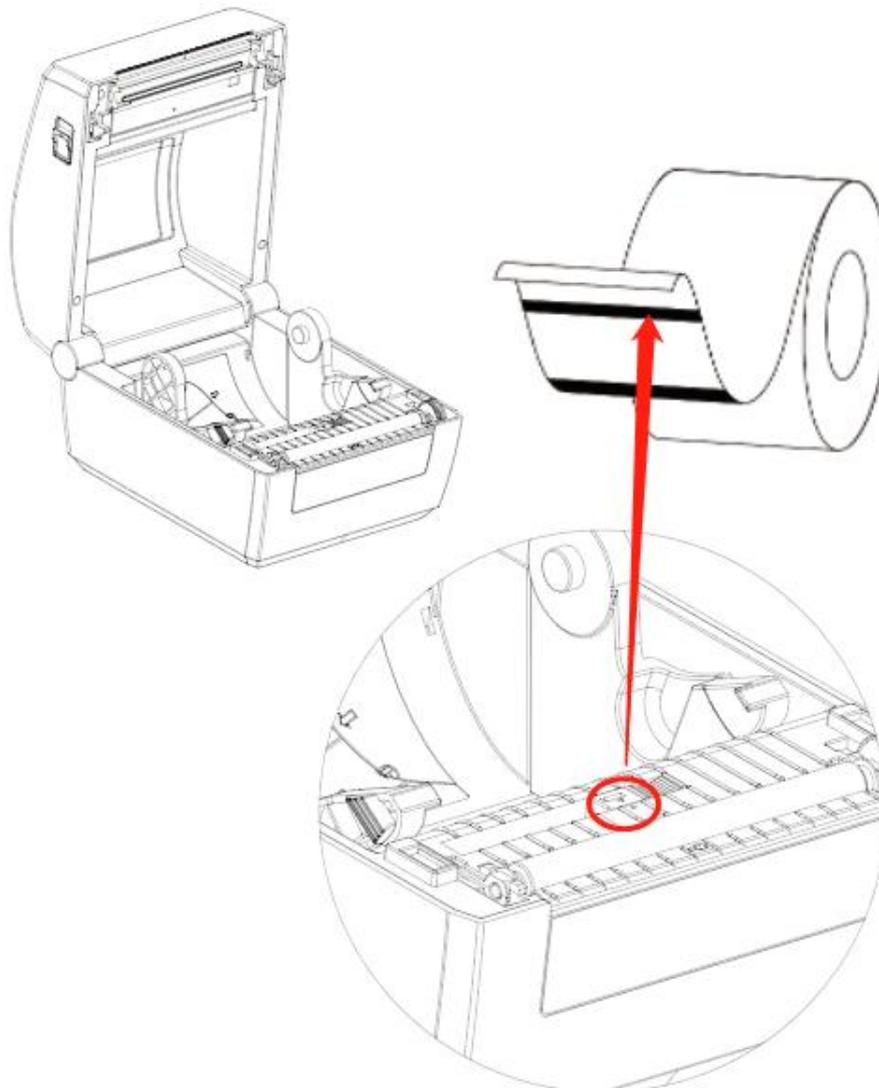


Figure 8 (aimed at blackmark's position)

3.5 Indicator Instructions

Color	Action	Indicating Status
Blue	On	Printer ready
Blue	Slowly flash	Dump mode
Purple	On	Overheat of printhead
Purple	Slowly flash	Ribbon out
Red	On	Head up
Red	Slowly flash	Paper out
Red	Fast flash	Abnormal label learning
Orange yellow	On	The printer is not ready yet
Orange yellow	Slowly flash	Paper jam/label's separation/abnormal label positioning
Orange yellow	Fast flash	Write data to flash memory
Green	On	Printing
Green	Slowly flash	Printing pause
Green	Fast flash	Receiving data



Fast flash → 0.1 second / every cycle

Slowly flash → 0.5 second / every cycle

3.6 Basic Operation

The following describes the basic functions of the printer, including power on, power off, label learning, and printing test pages.

3.6.1 Power on/Power off

Make sure the printer is connected to the power supply.

- Power on: Turn on the power switch.
- Power off: Turn off the power switch.

3.6.2 Feed

When the printer is ready, press the Feed button (about 0.5 seconds), and release the Feed button before the indicator (blue light) is off. The printer will feed the fixed distance (30mm) under “Continuous Mode”, and feed a blank label under other modes.

3.6.3 Label Learning

In the following cases, users can learn label location so that printers can better locate labels:

- The printer is installed and used for the first time;
- The printer is used for the first time after the sensor is cleaned;
- Re-use the printer after it has not been in use for a long time;
- Replacement of new types of roll paper;
- In the process of printing, the printer can not effectively identify the mark;
- The use environment of printer has changed greatly.

Label location learning method:

1. Manual label location learning:

- Make sure the printer is connected to the power supply, and the roll is loaded properly.
- Make sure the top cover of the printer is closed properly. Then turn on the printer.
- When printing is ready or paused, long press the Feed button until the indicator (blue light) flashes twice.

Then release the button, and printer will start to do the calibration according to the sequence of gap label and black mark. At the same time, the printer automatically defaults to the thermal or thermal transfer printing mode based on the actual ribbon detection results. Once the gap label learning is successful, the printer will automatically default to the gap label, otherwise it will automatically change to black mark learning. Once the black mark learning is successful, the printer will automatically default to the black mark label. If neither learning succeeds, it automatically defaults to continuous paper.

2. Complete the learning through the printer Utility tool software:

Users can also complete the learning through the printer utility tool. Please refer to detailed information in “Chapter 6 Printer Utility Tool Instructions”.



Note:

After the learning is completed, you can reopen the printer cover and re-place the blank label paper that you have just learned in case of the cost of paper.

3.6.4 Printer test

When you initially install the printer or have any problems with the printer, you can execute the self-test program and confirm the following status. Firmware version, printer parameter setting status, print quality and external equipment related setting information, after self-check to confirm that there is no problem with the printer, please check other devices or software. This function runs independently from other devices or software.

1.Printing Manually

- 1) Make sure the printer is connected to the power supply, and the roll is loaded properly.
- 2) Make sure the top cover of the printer is closed properly. Then turn on the printer.
- 3) When the printer is ready, long press the feed button. As soon as the indicator flashes (blue) once, loosen the button. Then the printer starts to print the self-test page.

2.Printing by Windows Driver Program

- 1) Install the Windows Driver program.
- 2) Please set the "Interface" as the type you use.
- 3) Use the Windows Driver Program to print out the "Self-test page".
Please refer to "Chapter 7 Seagull Windows Driver Instructions" for more detailed information.

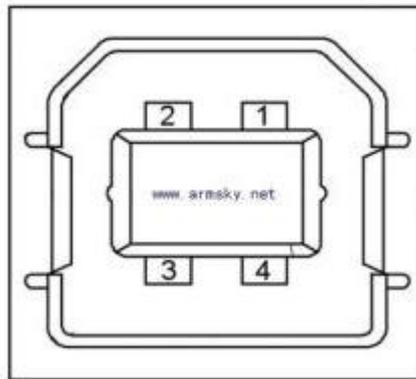
3.Printing by BarTender Ultralite Program

- 1) Install the BarTender Ultralite program.
- 2) Edit a new label and print it.
Please refer to "Chapter 8 BarTender Ultralite Instructions" for more detailed information.

4. Interface

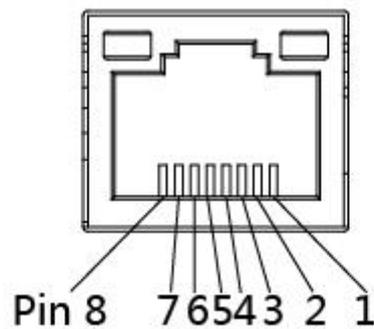
4.1 USB Interface

USB (Type B)



PIN	SIGNAL NAME
1	VBUS
2	D-
3	D+
4	GND

4.2 Ethernet Port



PIN	SIGNAL NAME
1	TX+
2	TX-
3	RX+
4	-
5	-
6	RX-
7	-
8	-

5. Printer Cleaning

Dust, foreign matter, viscous substances, or other contaminants adhering to the print head or printer may reduce print quality. When dirty, clean the print head as follows.



Caution:

- 1) Make sure to turn off the printer prior to cleaning.
- 2) As the print head gets hot during printing, if intending to clean the print head, turn the printer off and wait approximately 2~3 minute before commencement.
- 3) When cleaning the print head, take care not to touch the heated portion of the print head in case that print head is susceptible to damage from static electricity, etc.
- 4) Take care not to allow the print head become scratched and/or damaged in any way.

5.1 Cleaning Thermal Print Head

- 1) Open the Printer Cover and then use the cleaning pen(or cotton swab with diluted alcohol or isopropanol) to clean the head in the direction from the center of the head to two sides.
- 2) After cleaning the print head, do not use the printer until the alcohol used for cleaning evaporates completely (1~2 min) and the printer has completely dried.

5.2 Cleaning Sensor, Platen and Paper Path

- 1) 1) Open the printer cover and then remove the paper.
- 2) 2) Remove any dust or foreign substance using dry cloth or cotton swab.
- 3) 3) Soak the cloth or cotton swab in alcohol for medical use and use it to remove adhesive foreign substances or other pollution materials.
- 4) 4) After cleaning the parts, do not use the printer until the alcohol evaporates completely (1~2 min) and the printer has completely dried.



Note: Clean the parts whenever print quality or paper detection degraded.

6. Printer Utility Tool Instructions

6.1 Installation Preparation

Download the printer utility tool. For example: BOXP PrinterUtility Vx.x.x.x.exe.

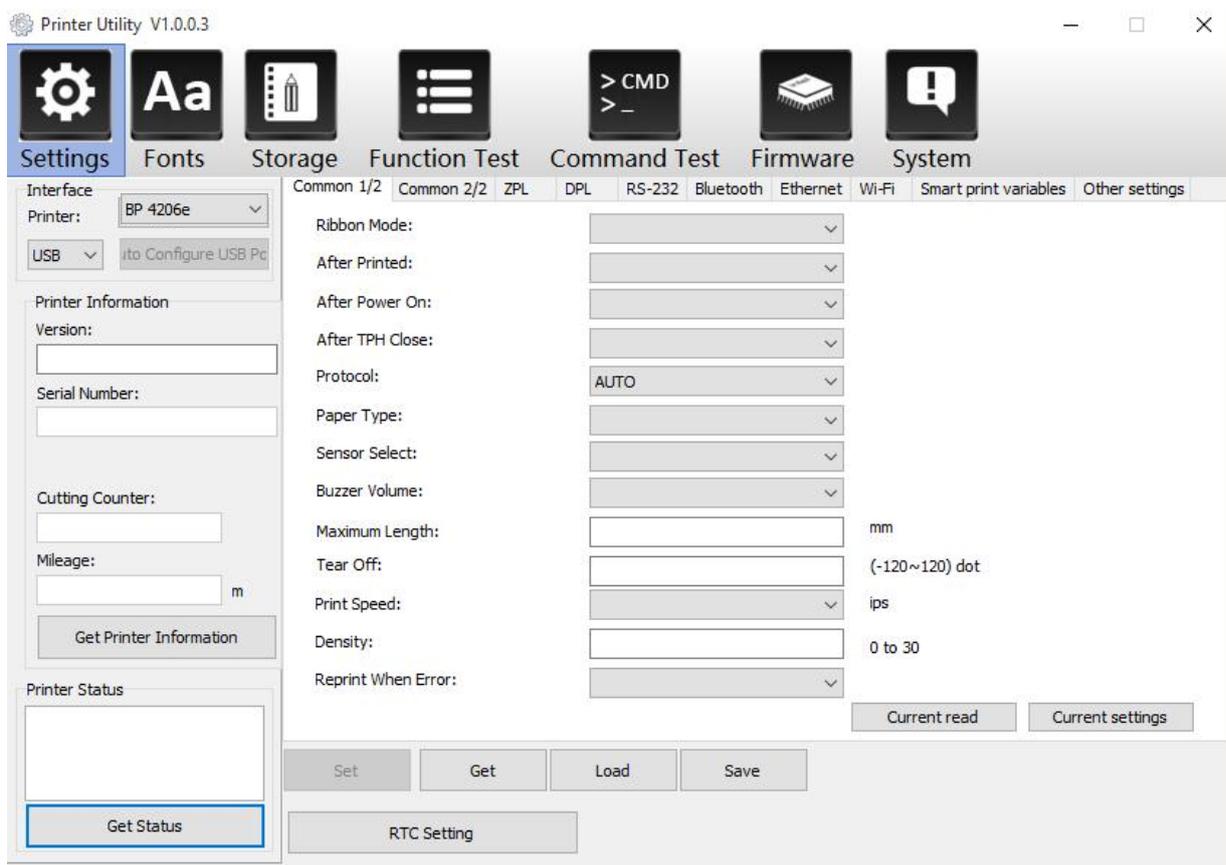
6.2 Usage



Note:

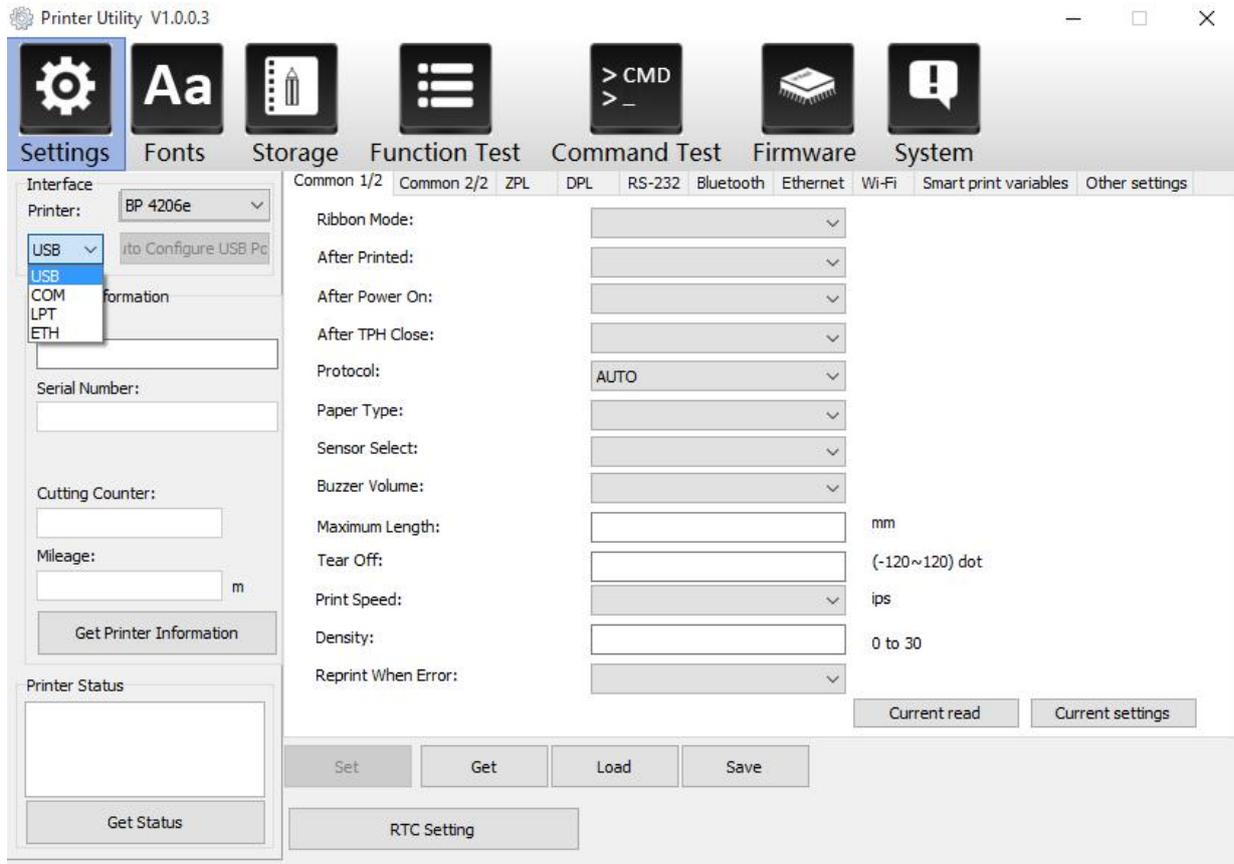
- Under different operating system, the screen has slight difference. The following example is based on the Windows 10 operating system.
- It is recommended to close the relevant security protection software before installation to avoid affecting the installation of the tool.

1. Open the printer utility tool.

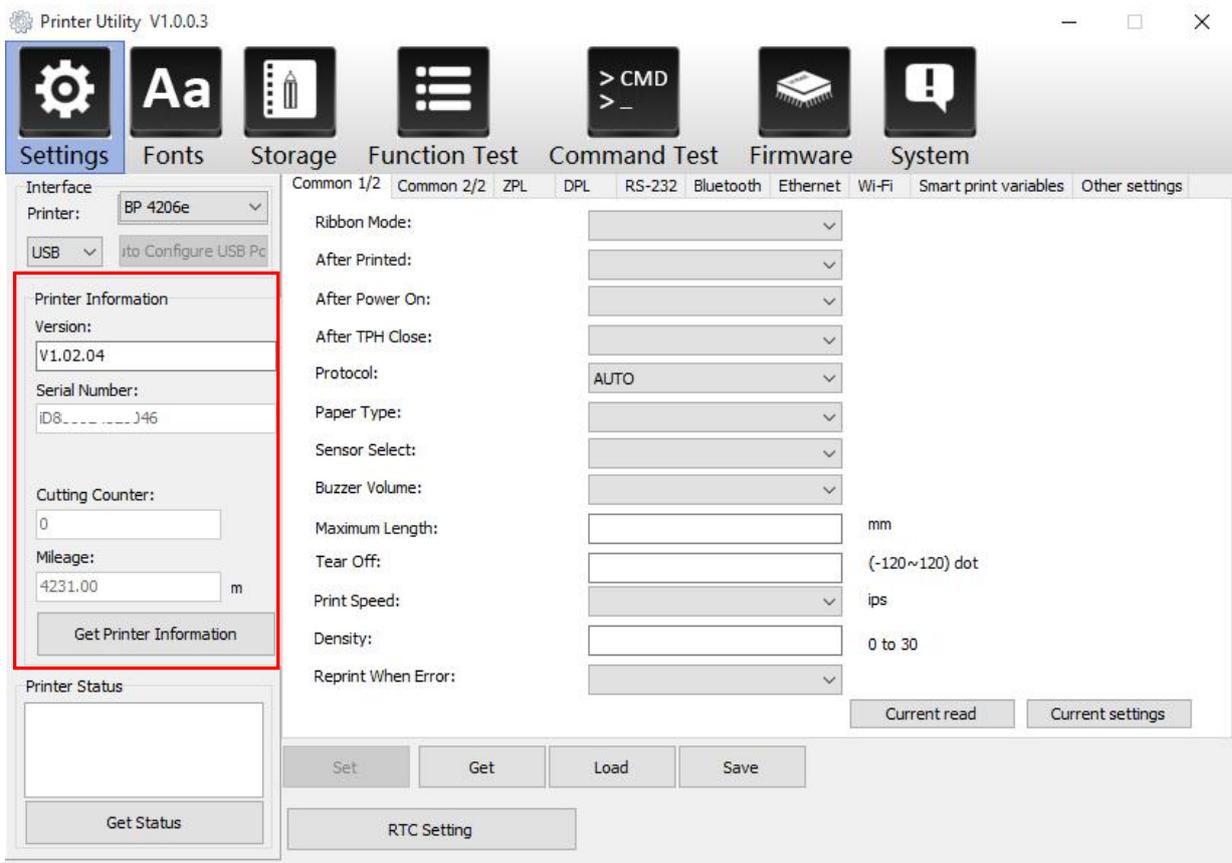


2. Click "Settings", choose the printer model.

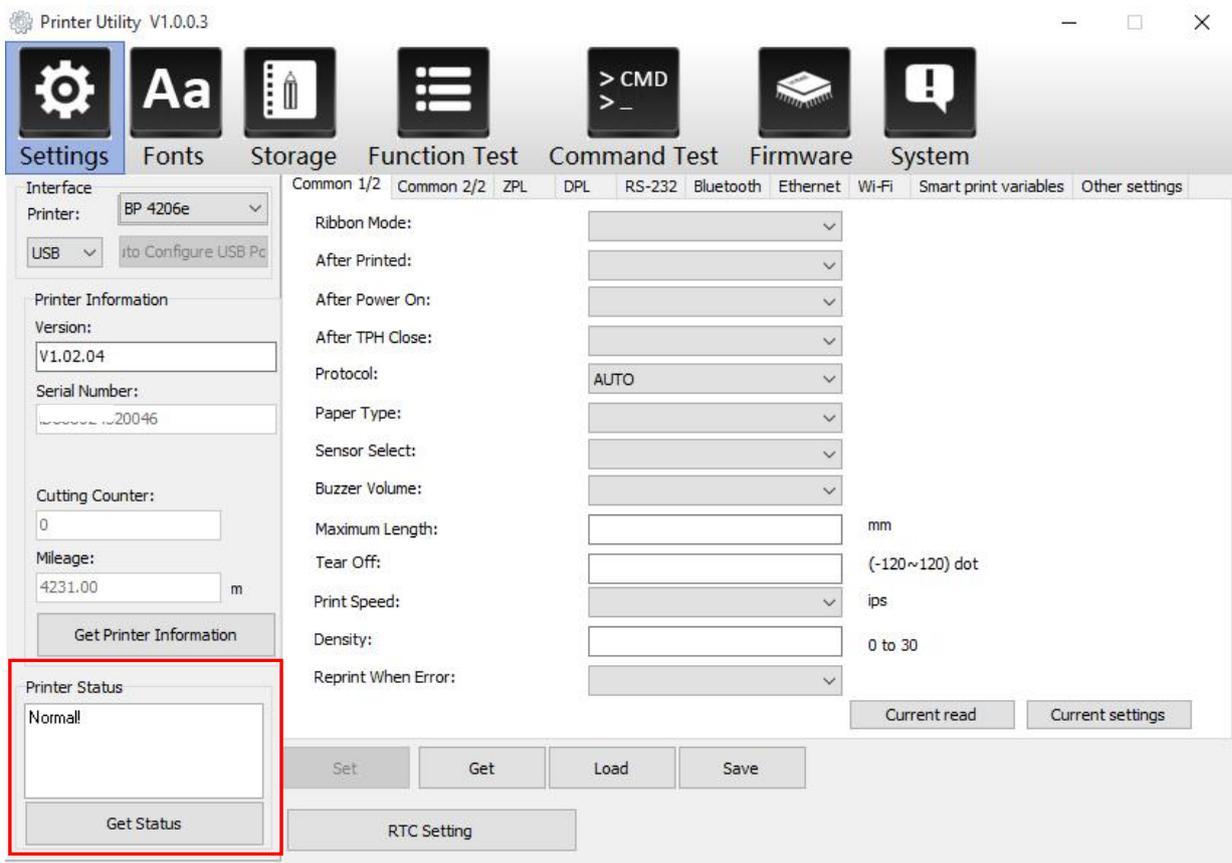
(1) Set up the interface needed. (range: USB, COM, LPT, ETH)



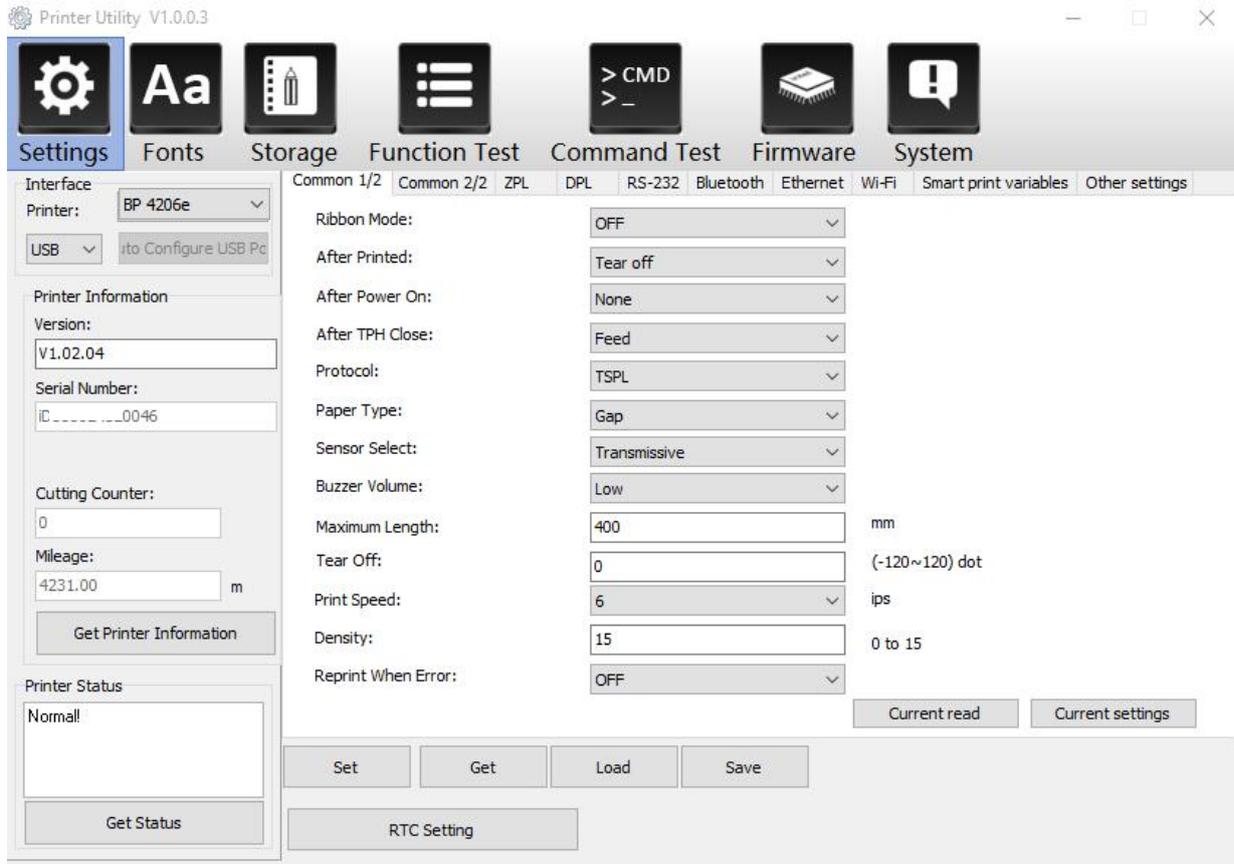
(2) Click “Get Printer Information”, and printer information will show in the above.



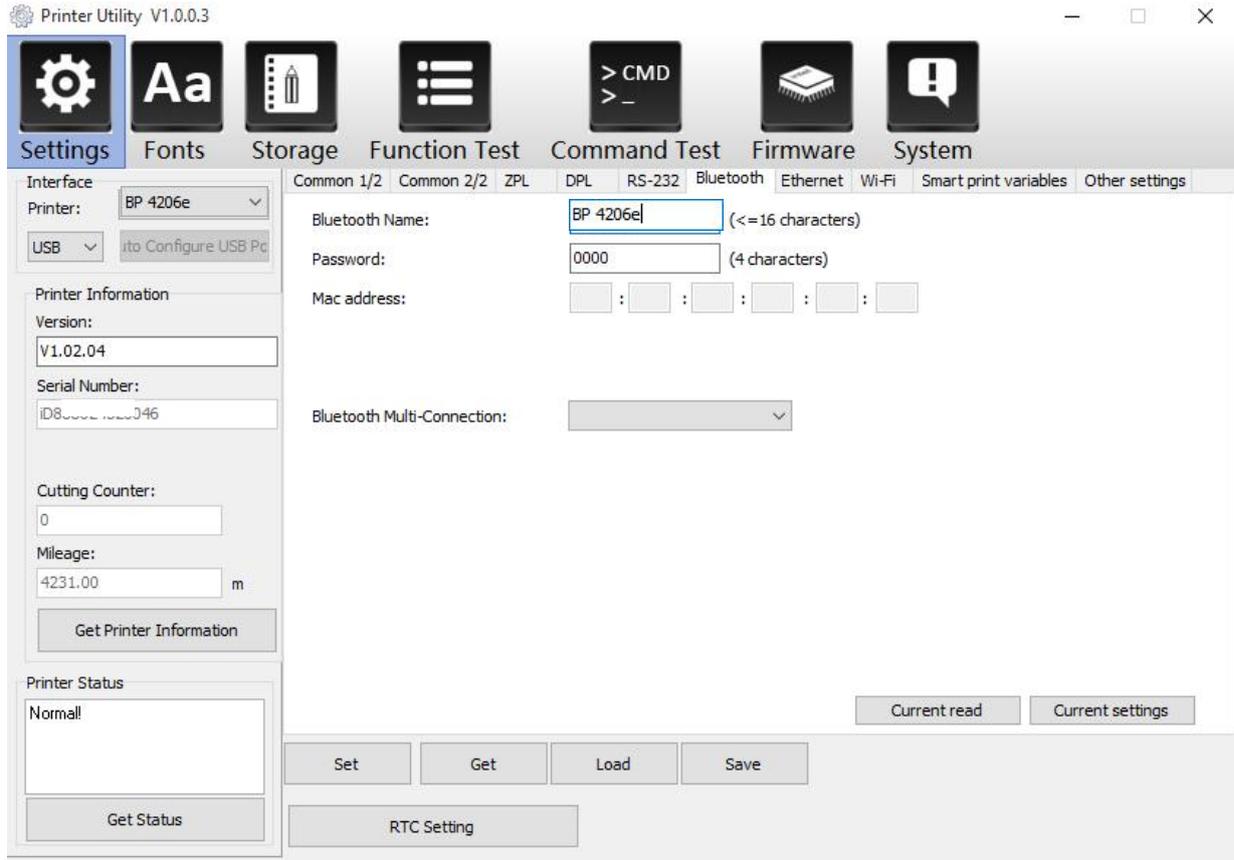
(3) Click “Get Status”, and printer status will show in the above.



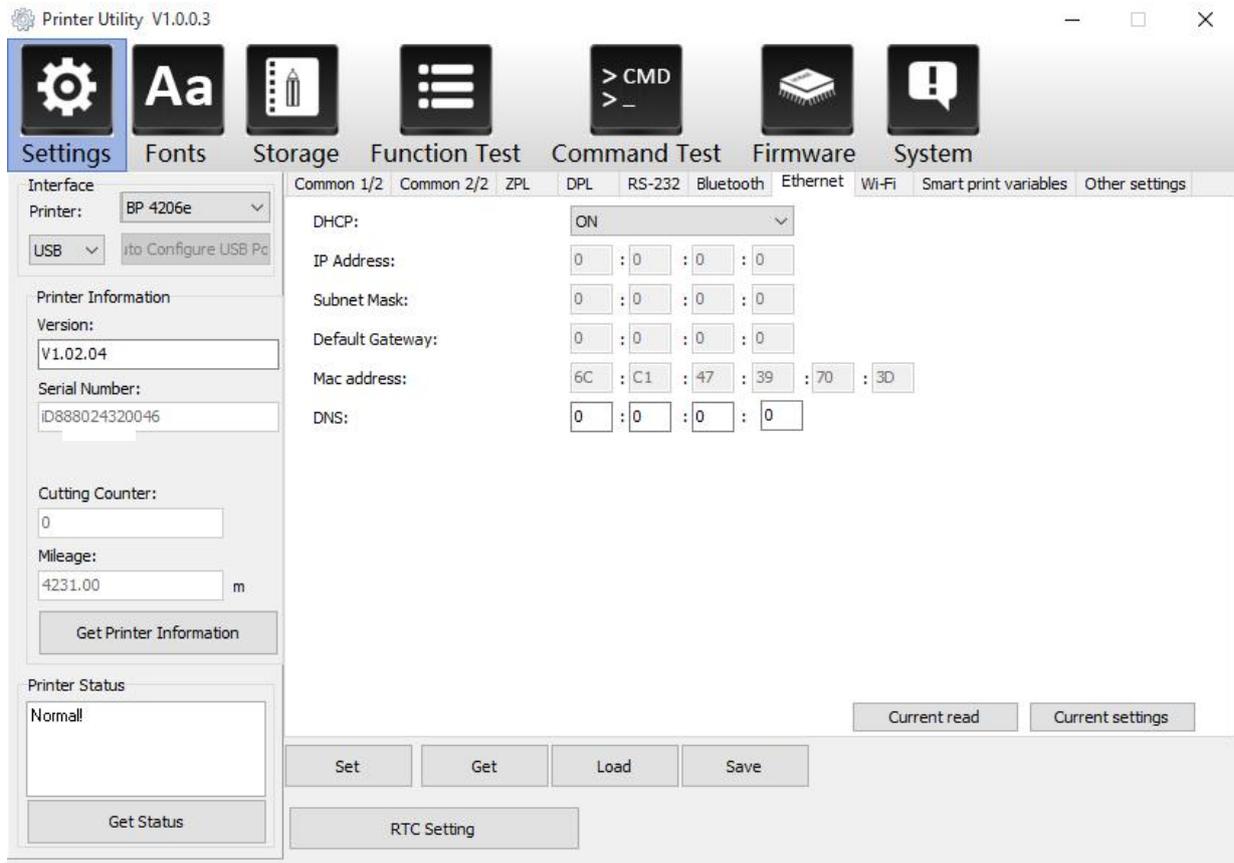
(4) Choose “Common” and click “Get”. In this menu, user can get the information about the protocol, sensor, print speed, density and so on.



Click “Bluetooth”, then set up the Bluetooth name and password.



Click “Ethernet”, then click “Get” to gain the relevant values.





Note:

- ① Finishing all the settings, user can click “Set” to save the values changed.
- ② Click “Get”, and user will get the default values.

Printer Utility V1.0.0.3

Settings | Fonts | Storage | Function Test | Command Test | Firmware | System

Interface: Printer: BP 4206e | USB | to Configure USB Po

Printer Information
Version: V1.02.04
Serial Number: iD8.....J46

Cutting Counter: 0
Mileage: 4231.00 m
Get Printer Information

Printer Status: Normal
Get Status

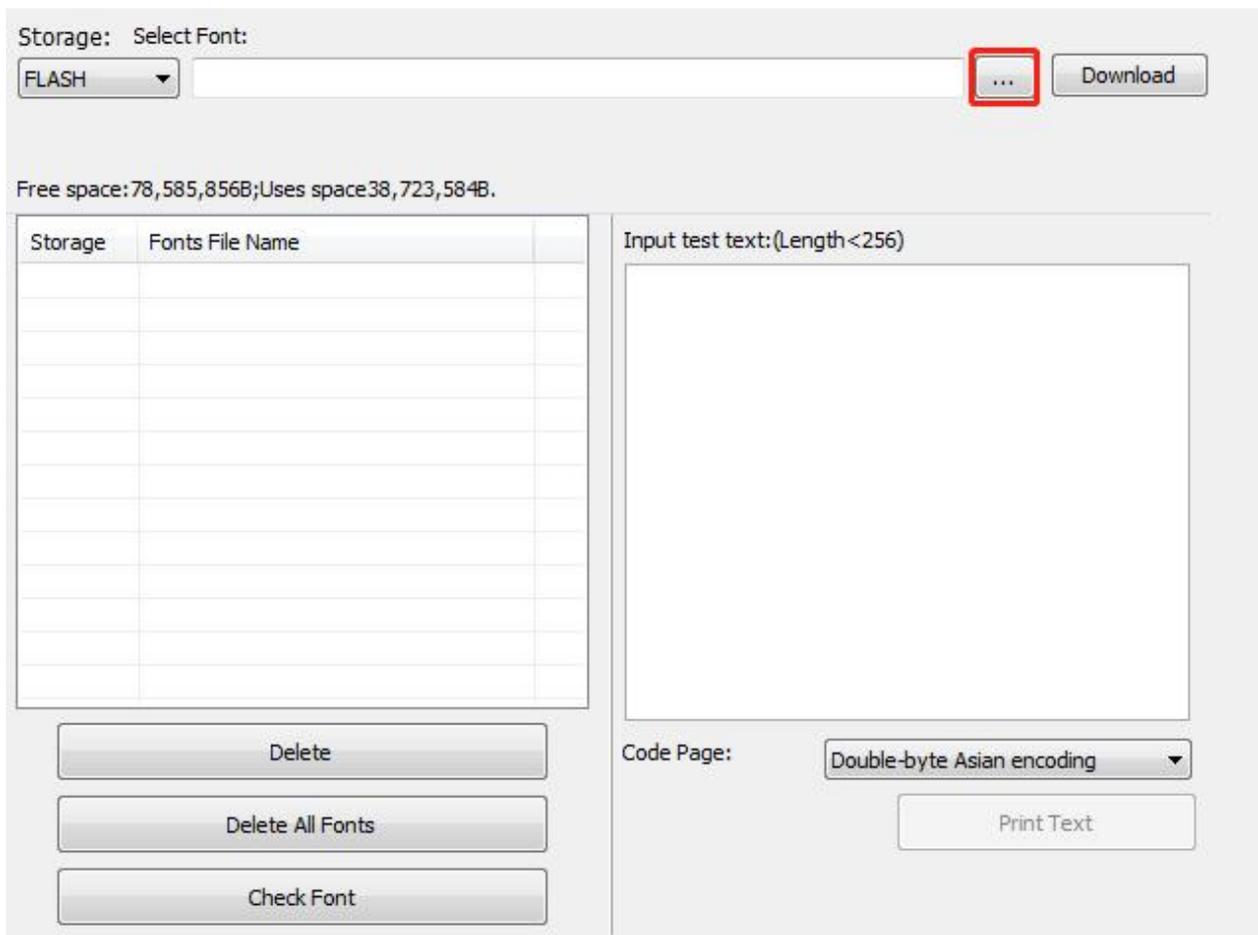
Common 1/2 | Common 2/2 | ZPL | DPL | RS-232 | Bluetooth | Ethernet | Wi-Fi | Smart print variables | Other settings

DHCP: ON
IP Address: 0 : 0 : 0 : 0
Subnet Mask: 0 : 0 : 0 : 0
Default Gateway: 0 : 0 : 0 : 0
Mac address: 6C : C1 : 47 : 39 : 70 : 3D
DNS: 0 : 0 : 0 : 0

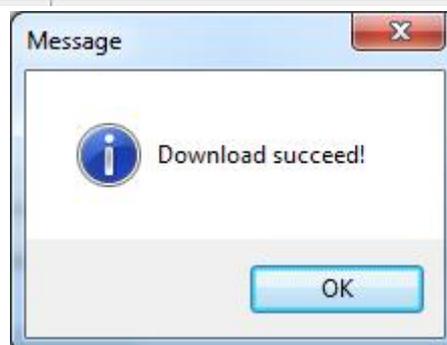
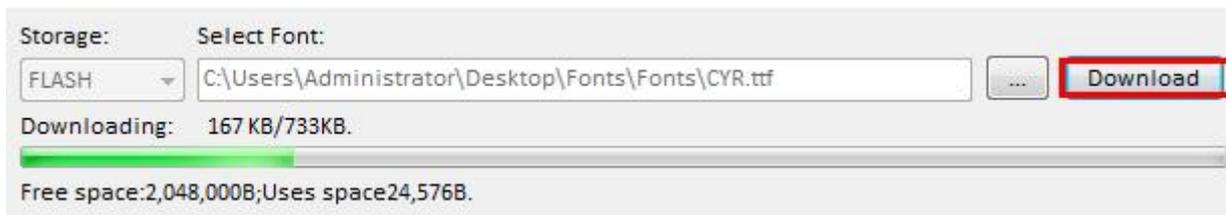
① Set | ② Get | Load | Save | Current read | Current settings | RTC Setting

3. Click "Fonts".

(1) Click "Select Font" to select the vector font you want.



(2) Click "Download" (Note: The font file name must be in English or number).



4. Click "Storage" to print image. (The file name can only be English or numeric.)

The screenshot shows a 'Download File' window with the following elements:

- File Type:** Graphics (dropdown)
- Magnification:** 1.0 (dropdown)
- Protocol:** TSPL (dropdown)
- File Name:** [Empty text box] [Browse button (...)] [Download button]
- Storage Status:** Free space: 95,107,072B; Uses space: 22,202,368B.
- Graphics Column:**
 - List All Graphics
 - Print Selected Graphic
 - Delete Selected Graphic
 - Delete All Graphics
- Label Form Column:**
 - List All Forms
 - Print Selected Form
 - Delete Selected Form
 - Delete All Forms
- Auto Label Form Column:**
 - List Auto Form
 - Print Auto Form
 - Delete Auto Form
 - Enable Auto Form

(1) Click "File name" to select the image.

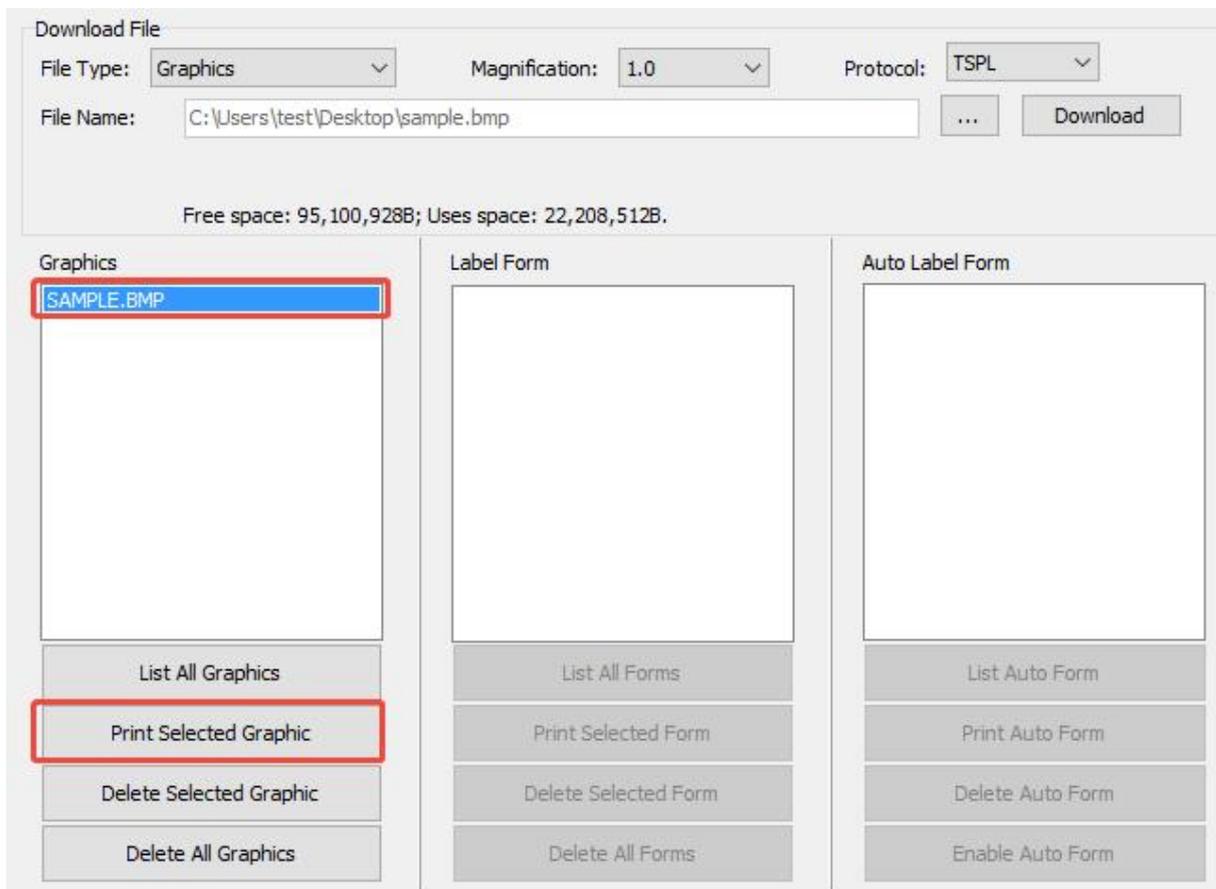
This close-up view of the 'Download File' window highlights the 'File Name' input field and the 'Browse' button (indicated by a red box) next to it.

▲Note: The file name must be in English or number, and the filename length must be less than 32.

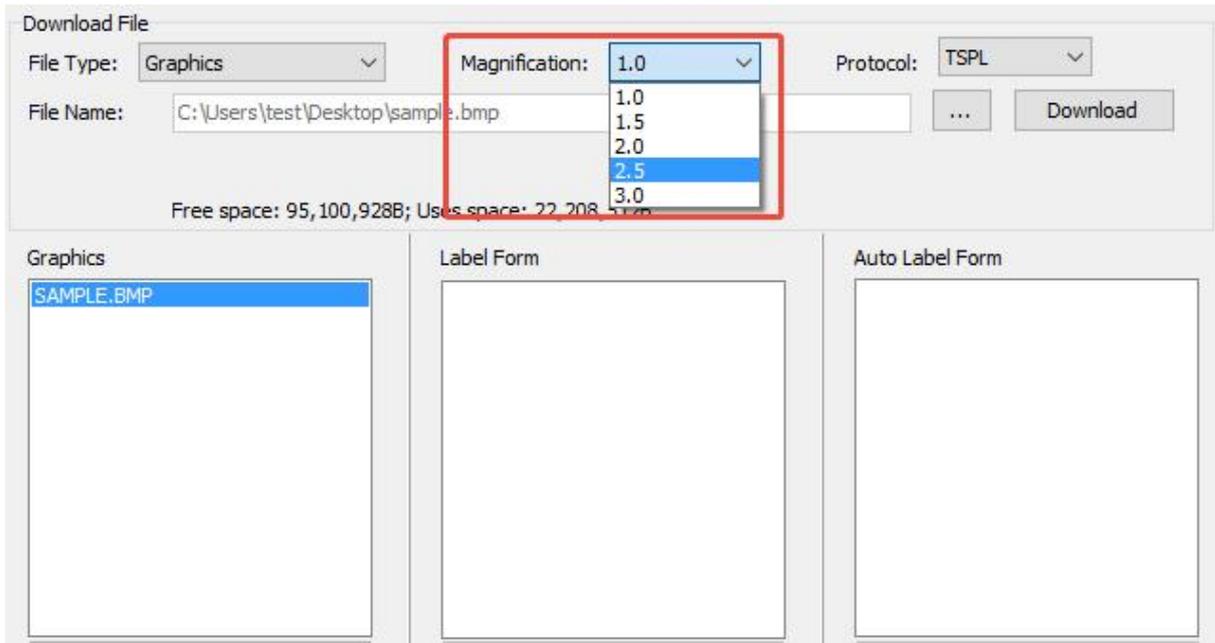
(2) Click “Download”.



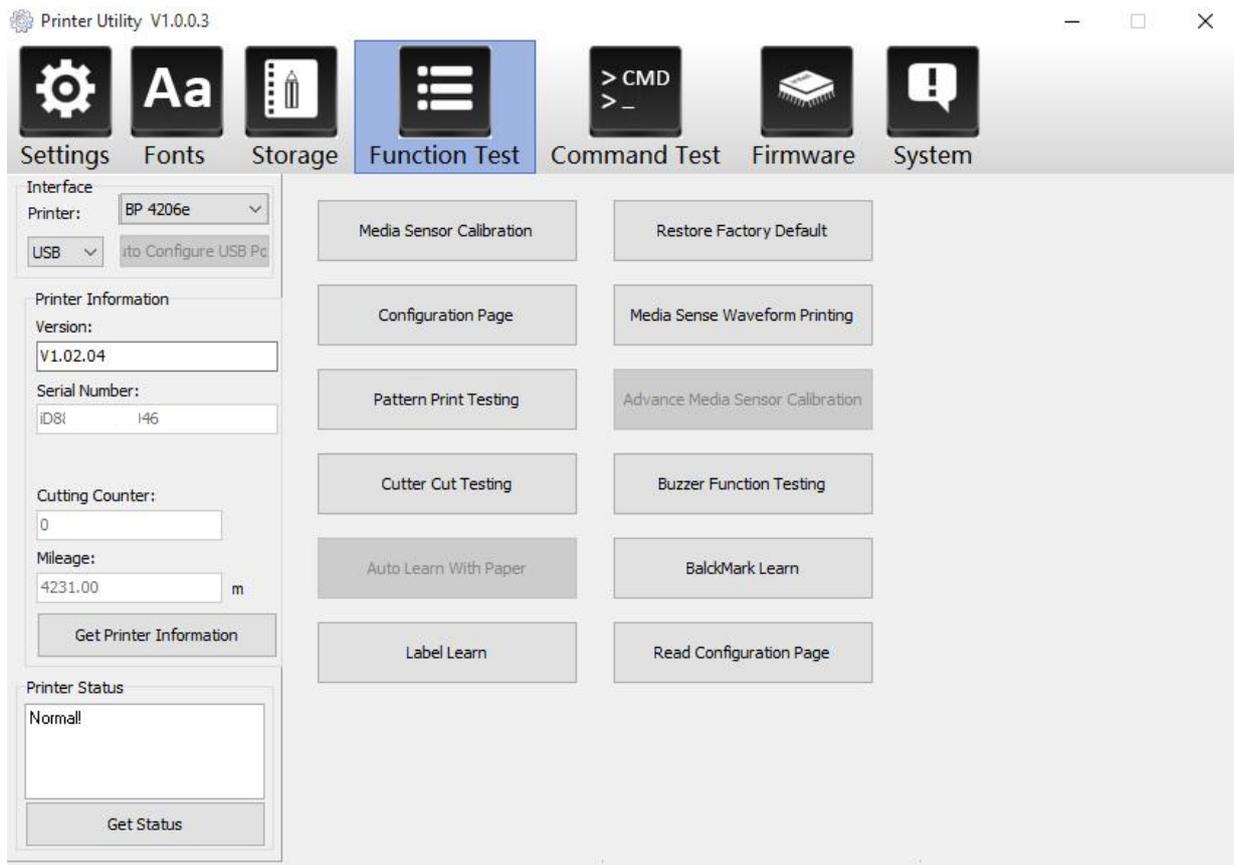
(3) Select the downloaded graphic, and then click “Print Selected Graphic” to print the picture.



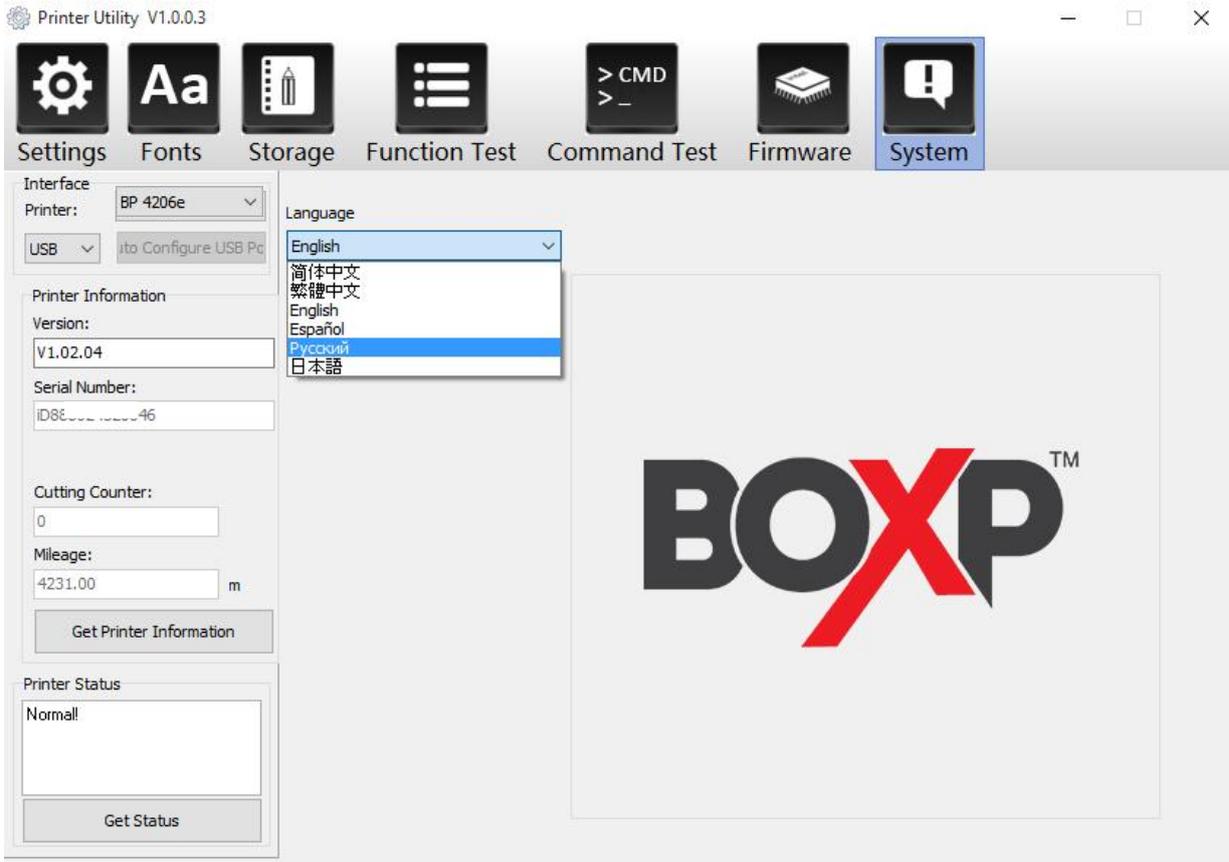
(4) You can set a magnification of the graphic as needed.



5. Click “Function Test”. User can carry the followings such as sensor calibration, pattern print testing and so on.



6. Click "System". Click "language" and choose the language of printer utility.



7. Seagull Windows Driver Instructions

7.1 Introduction

The following operating systems are supported for usage.

- Windows 7, Windows 8, Windows 10, and Windows 11

7.2 Windows Driver Preparation

Download Seagull Windows Driver application.

7.3 Driver Installation



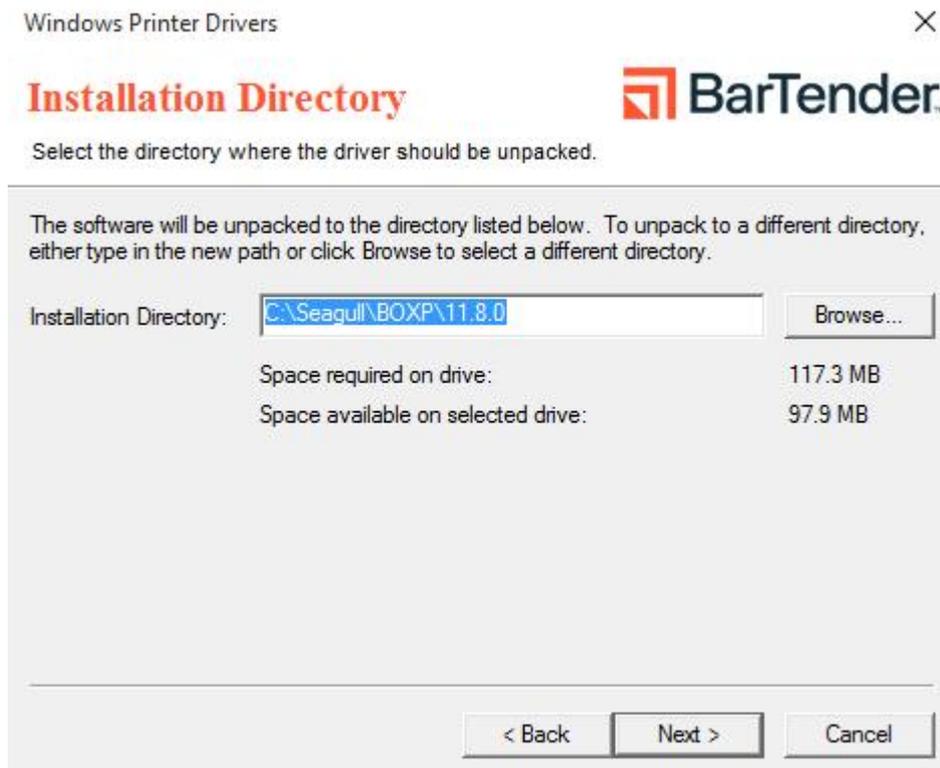
Note:

- Under different operating system, the screen has slight difference. The following example is based on the Windows 10 operating system.
- It is recommended to close the relevant security protection software before installation to avoid affecting the installation of the driver.

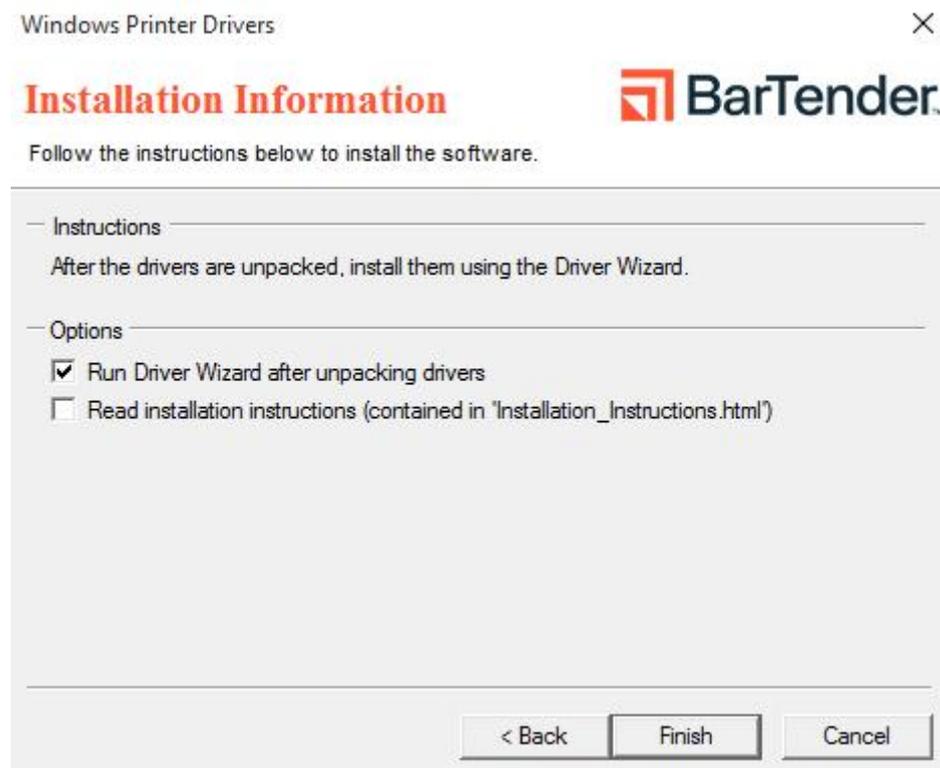
1. Select one interface to connect your printer to computer.
2. Turn on the printer check if it successfully connected to computer.
3. Double click Seagull Windows Driver.
4. Read and agree the license agreement. Then click "Next".



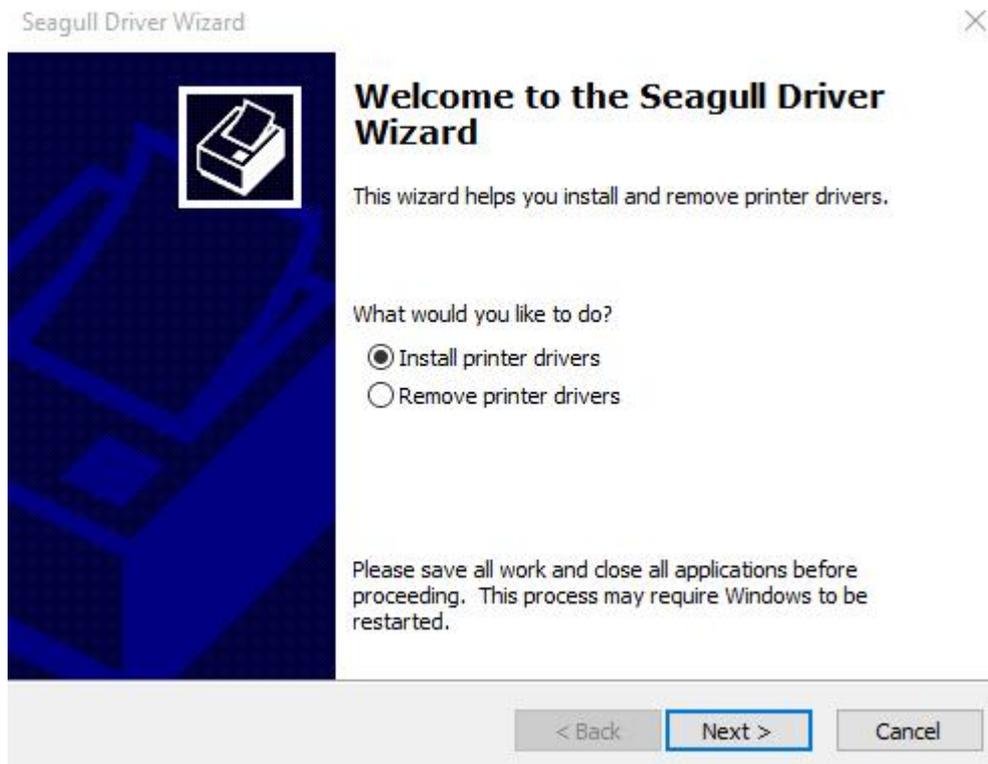
5. Choose the installation directory, then click "Next".



6. Select "Run Driver Wizard after unpacking drivers", then click "Finish".

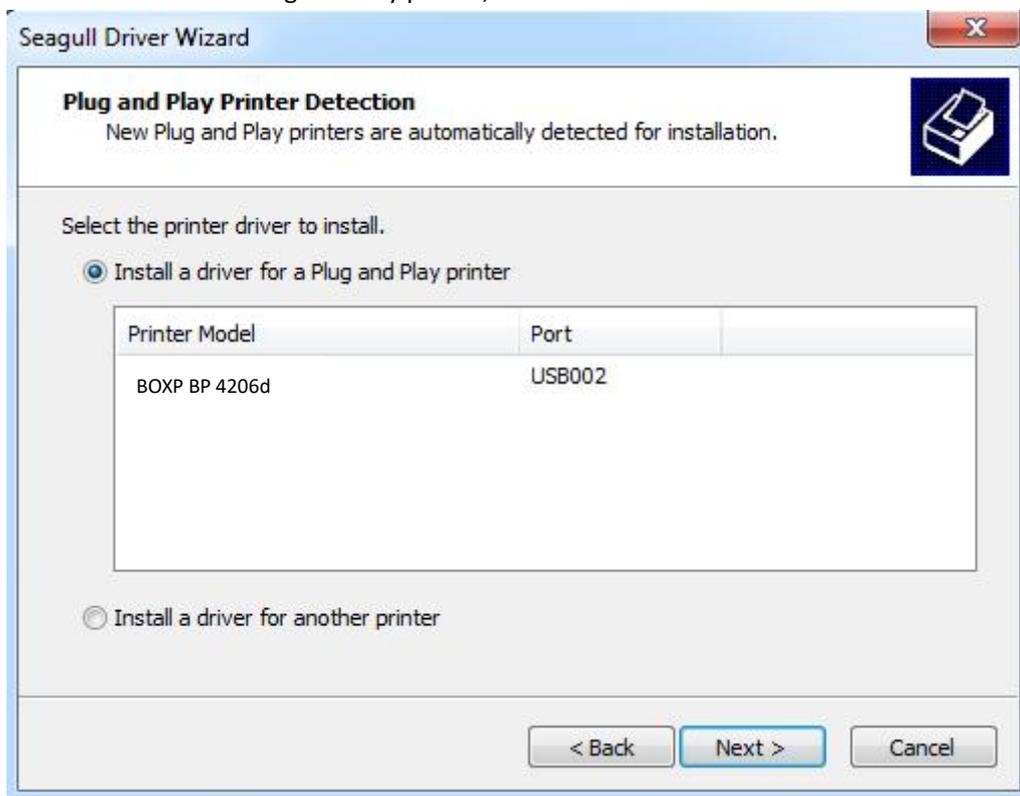


7. Choose "Install printer drivers" , then click "Next".

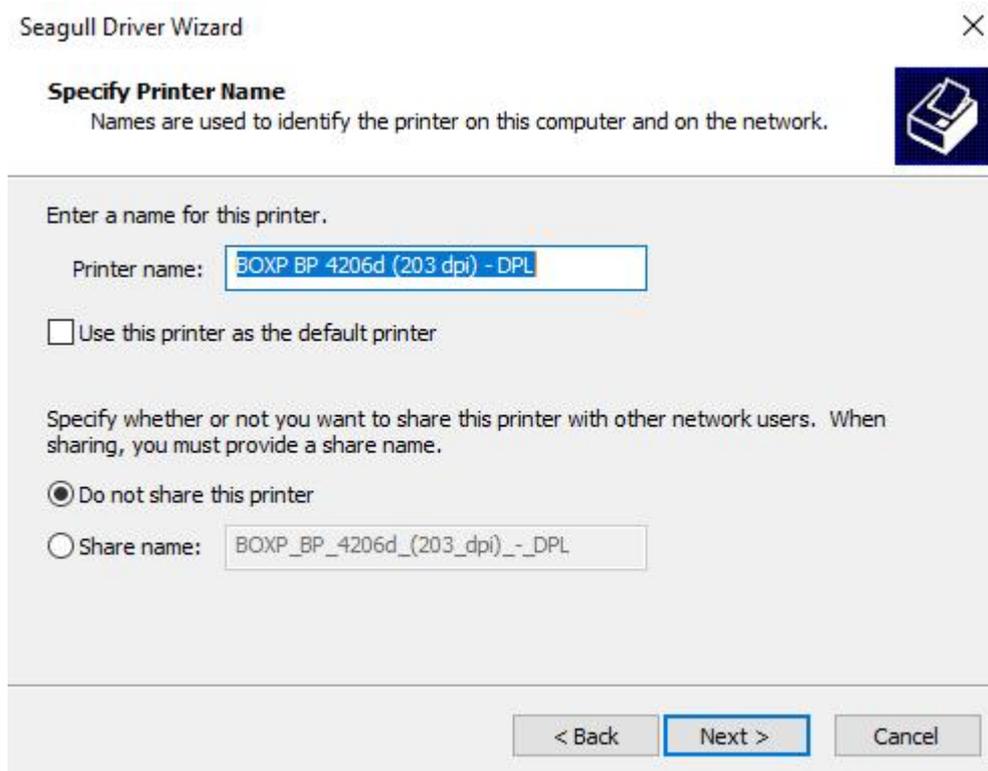


Note: If you have connected the printer to computer, it will detect and install the driver automatically. (eg.: USB port) .

8. Choose "Install a driver for a Plug and Play printer, then click "Next".



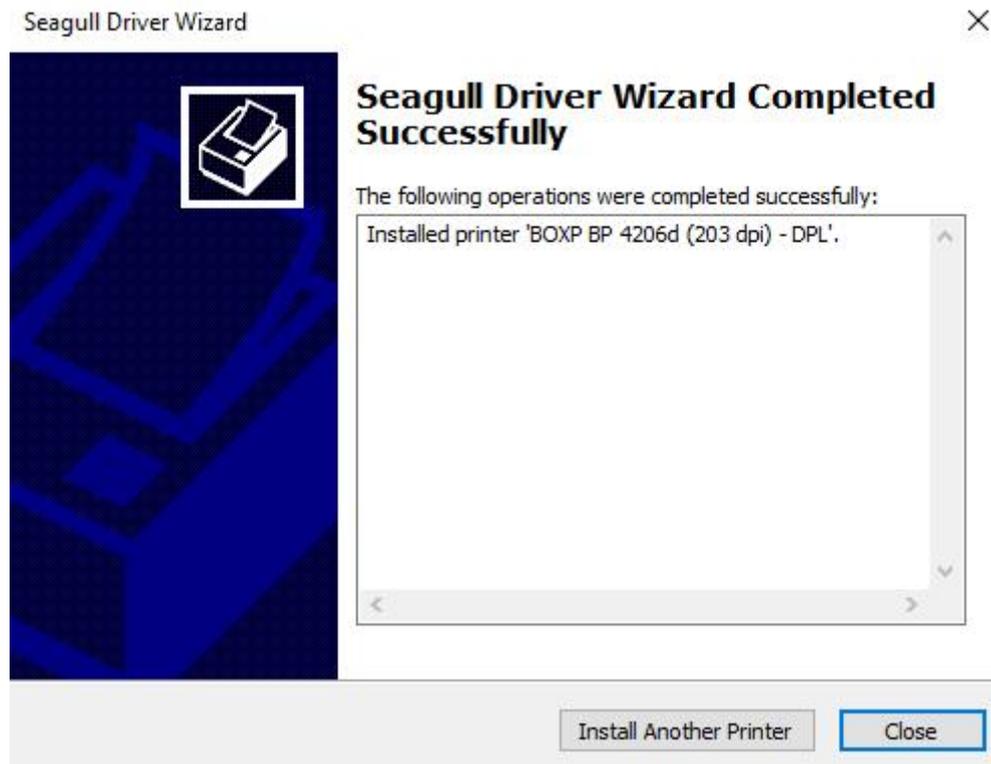
9. Enter a name for this printer, then click "Next".



10. Click "Finish".



11. Click "Close", and the driver is installed successfully.



12. After installation, the icon will be found in "Start" → "Settings" → "Devices" → "Devices and printers".



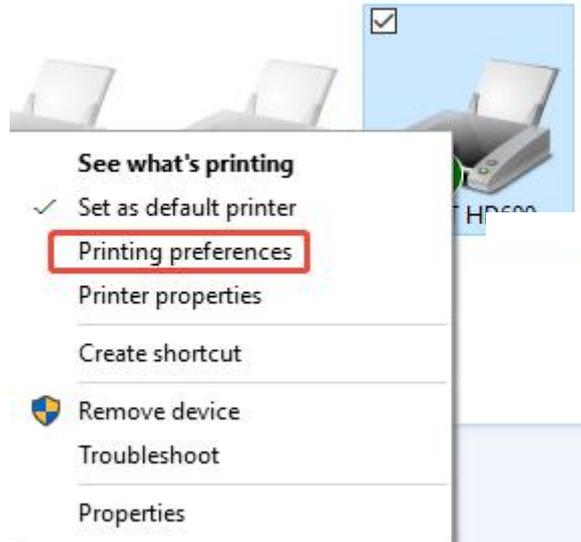
Note:

- If already installed the driver (No matter what kind of port), when you connect the printer with computer via USB, it will create a USB port automatically.
- Any problems exist, please use our utility tool.

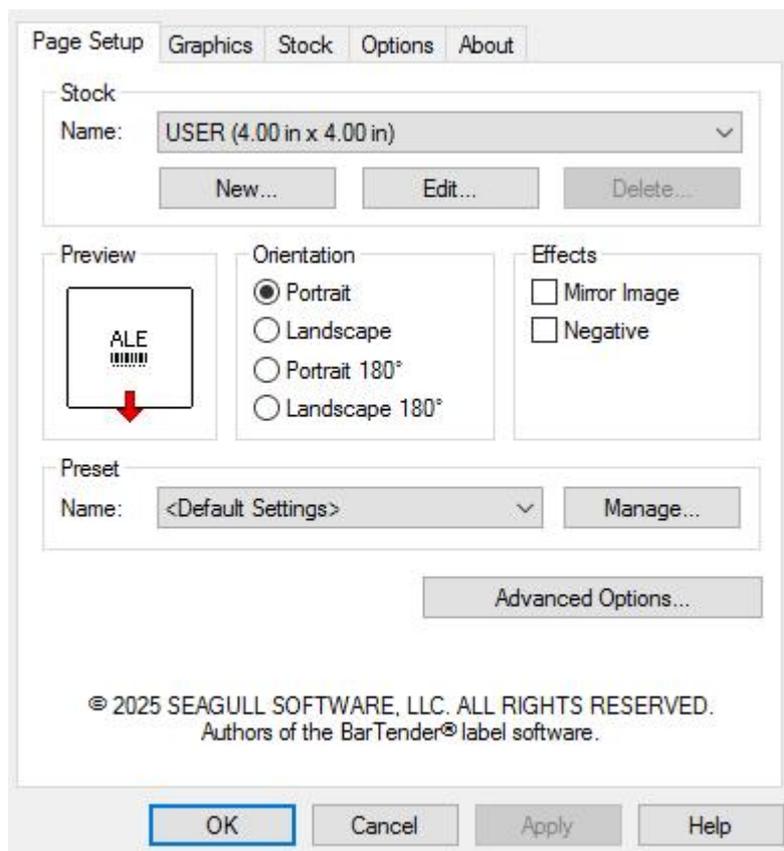
7.4 Usage

7.4.1 Printing Preferences

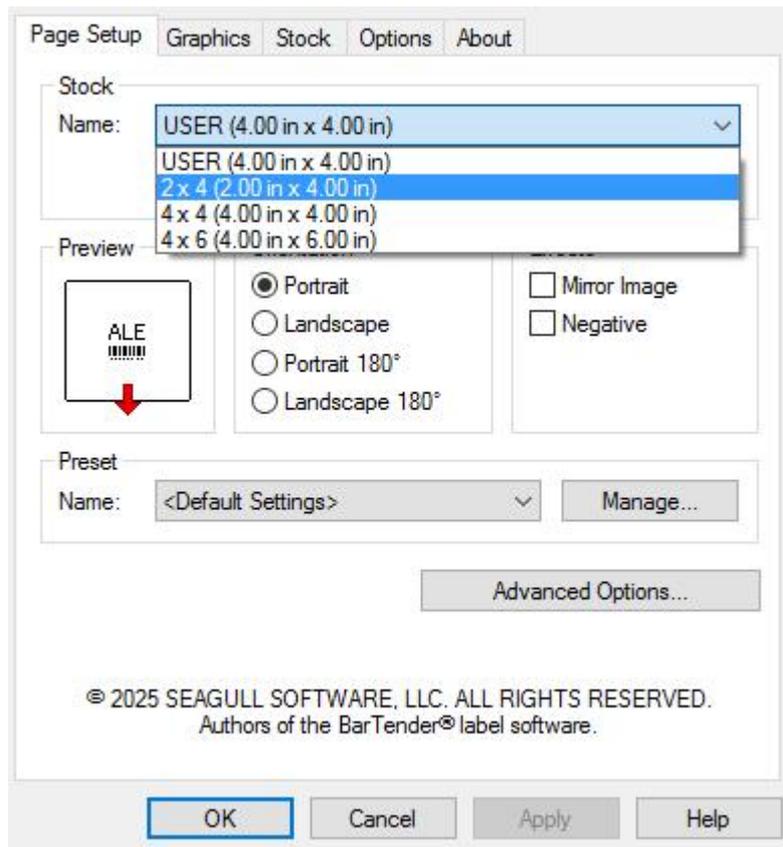
1. Click "Start" → "Settings" → "Devices" → "Devices and printers". Right click icon and choose "Printing preferences".



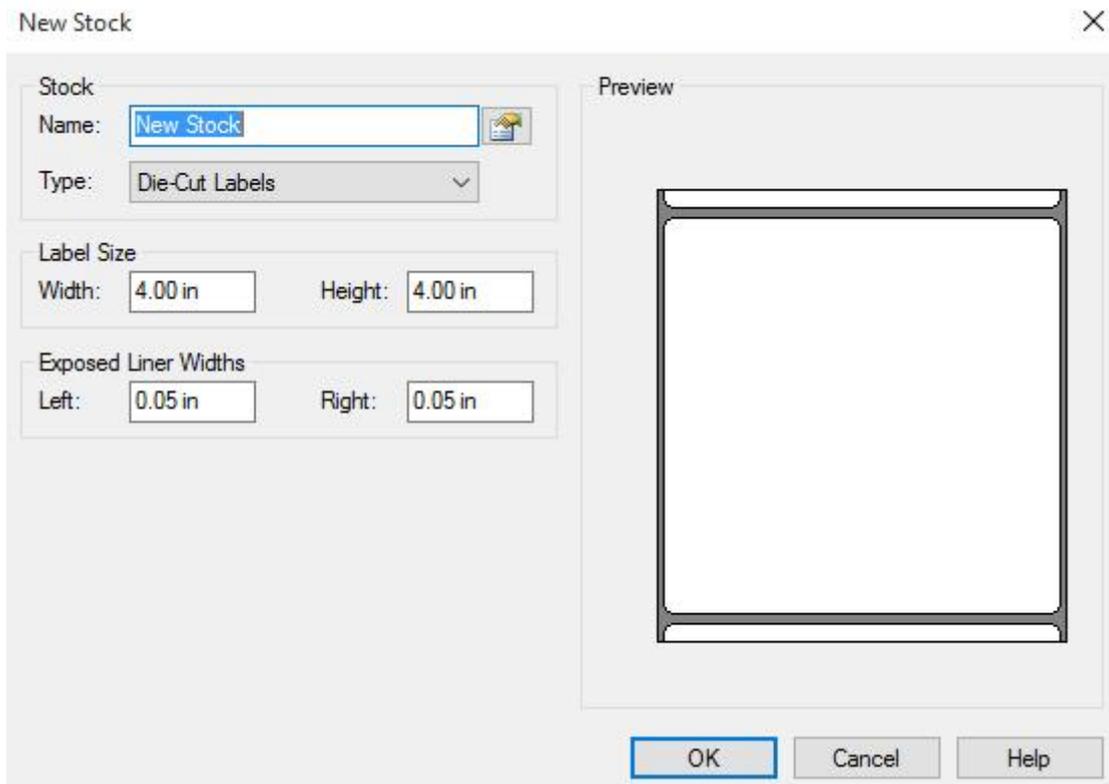
2. According to different needs, set up the page.



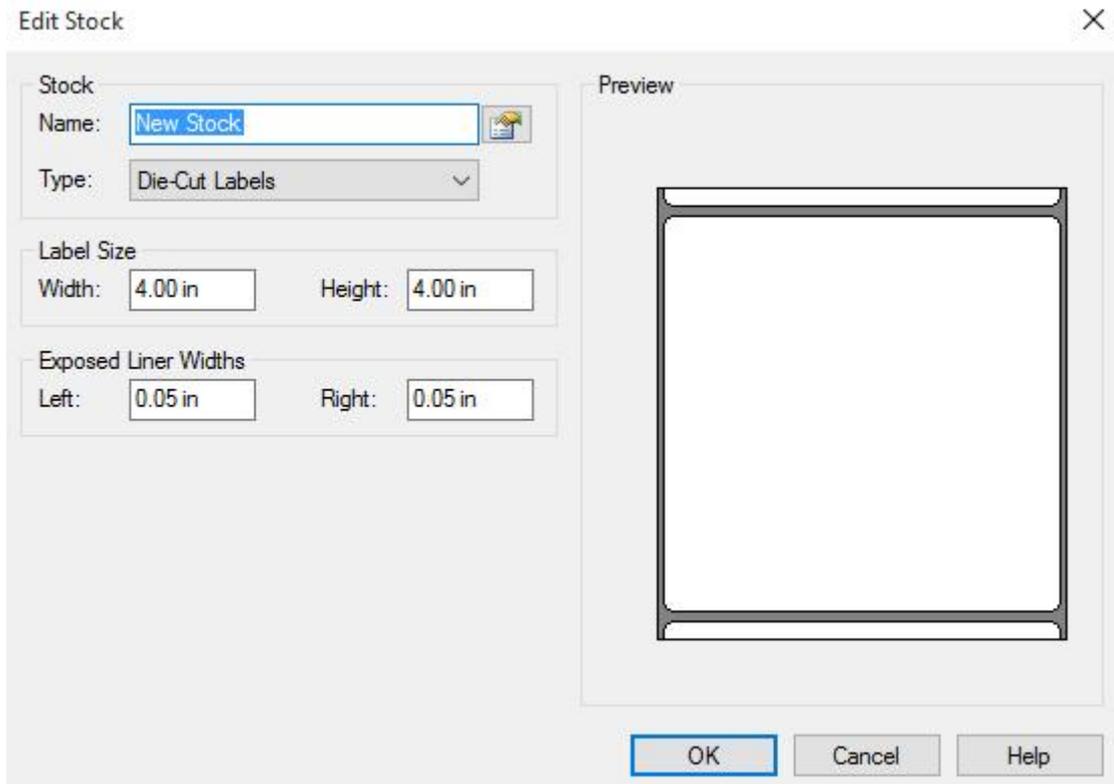
- Click “Stock”→“Name”, and choose the paper type.



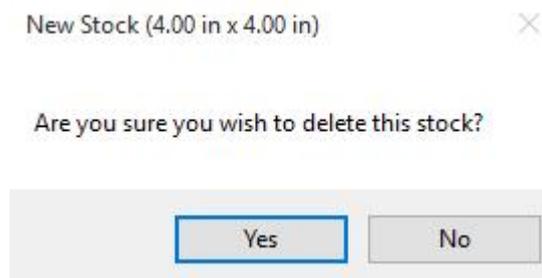
- Click “New Stock”, and set up a new stock.



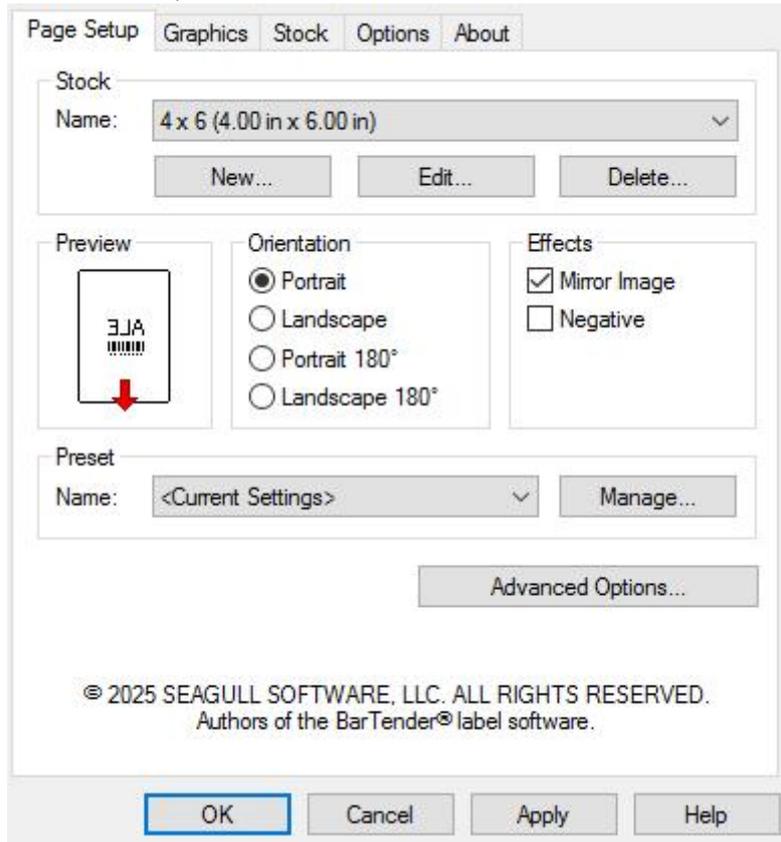
- Click “Edit Stock”, and edit the stock.



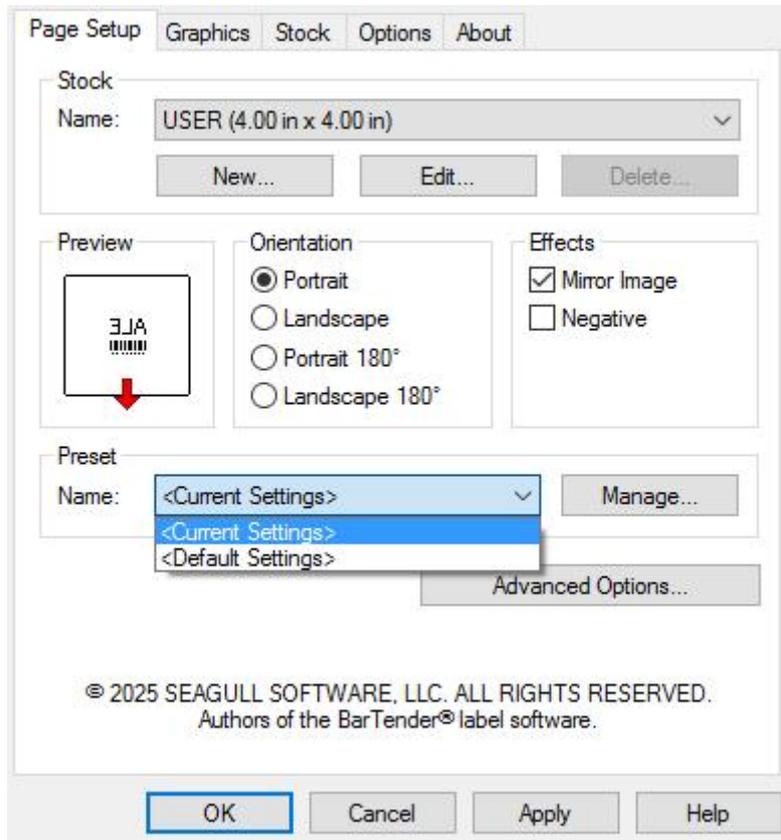
- Click “Delete Stock”, and delete the stock.



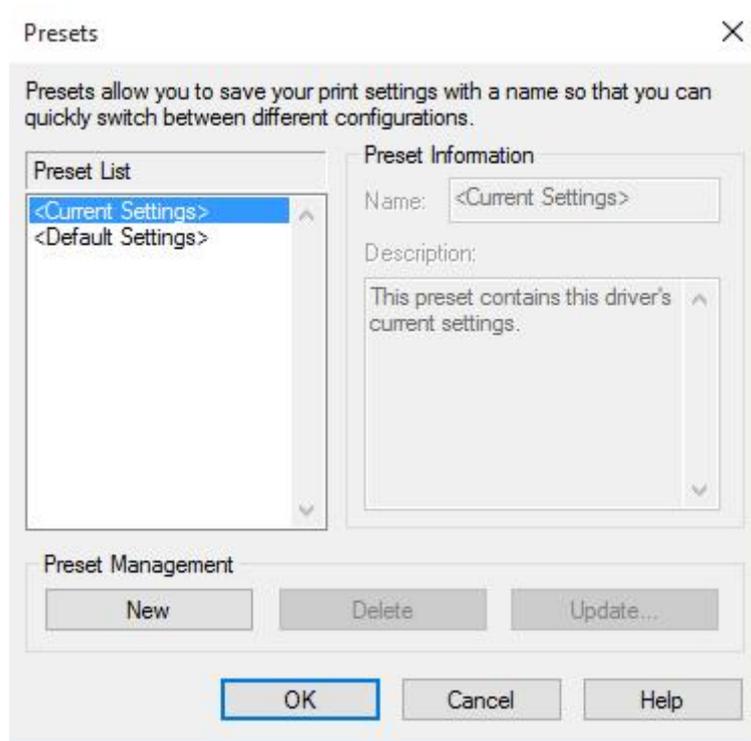
- Choose “Orientation” or “Effects”, showed in the “Preview”.



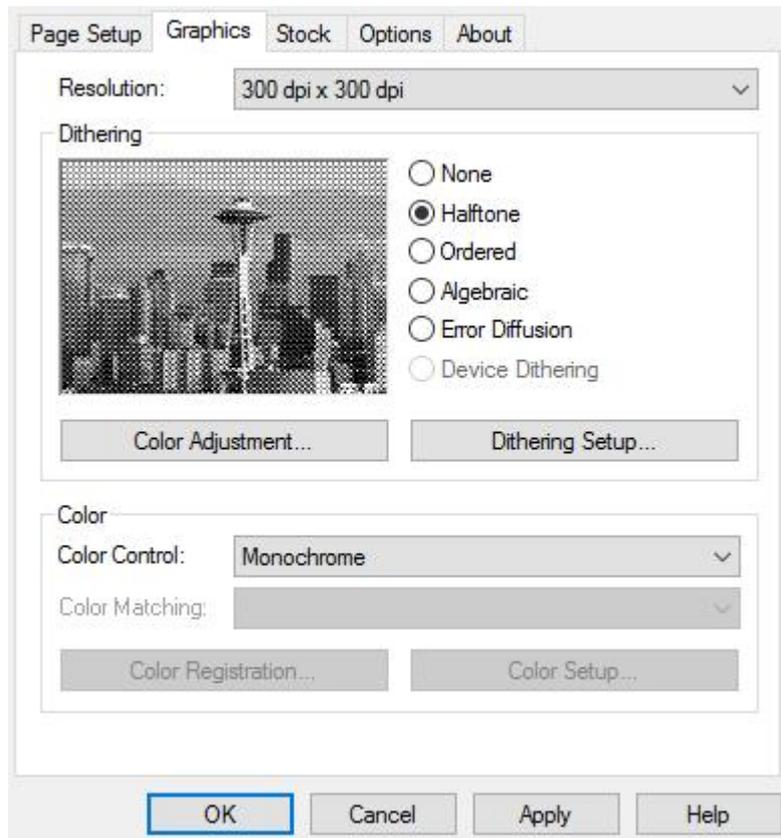
- Click “Preset” → “Name”, and back to the default settings.



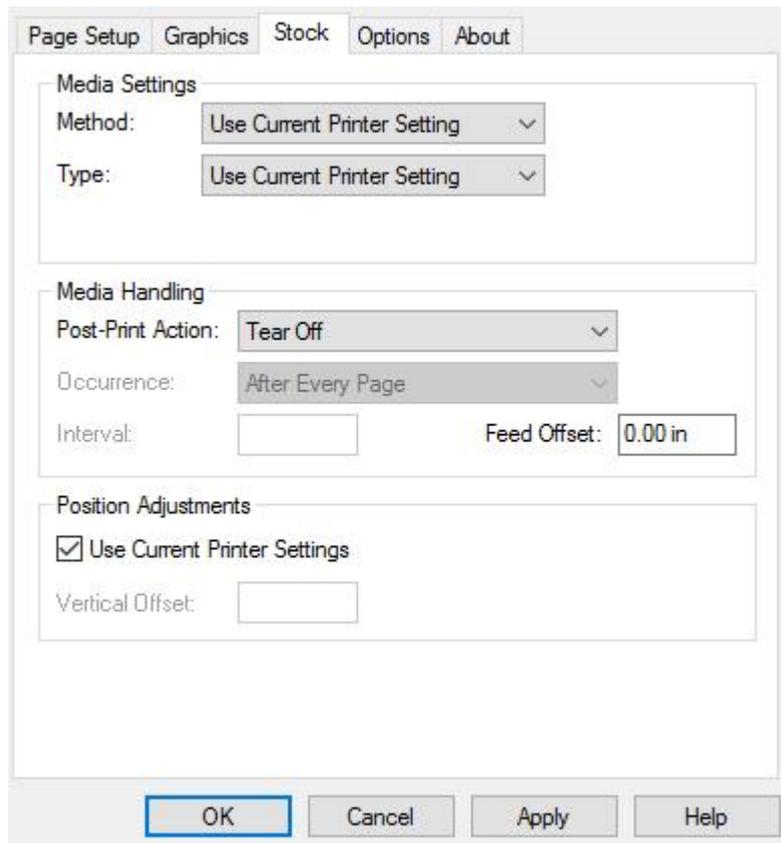
- Click “Manage”, and change the settings.



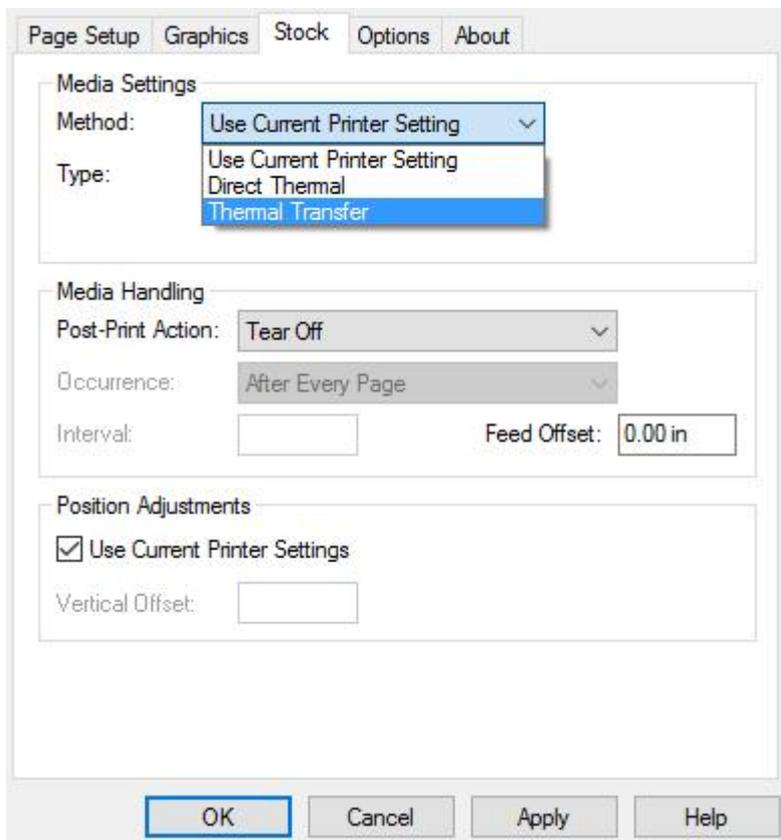
3. Click “Graphics”, and edit the pictures.



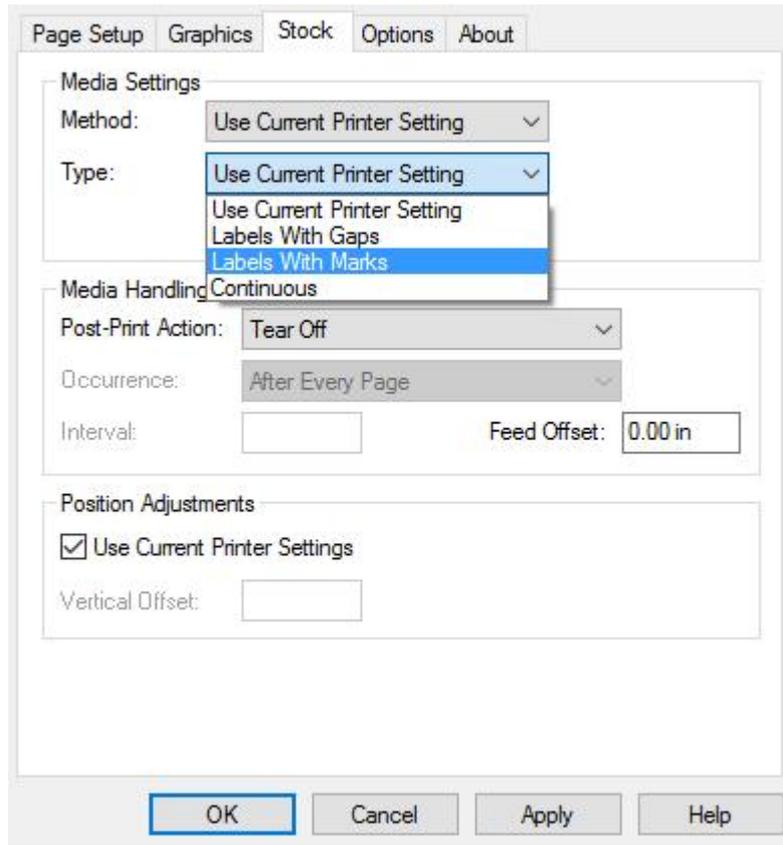
4. Click "Stock".



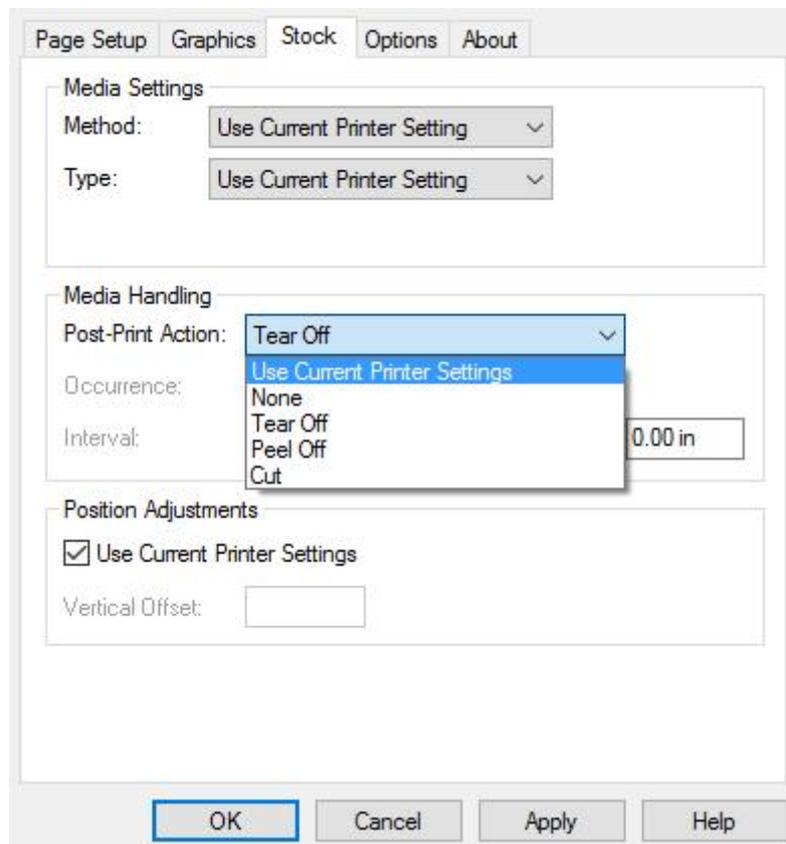
- Set up the print method.



- Set up the media type.

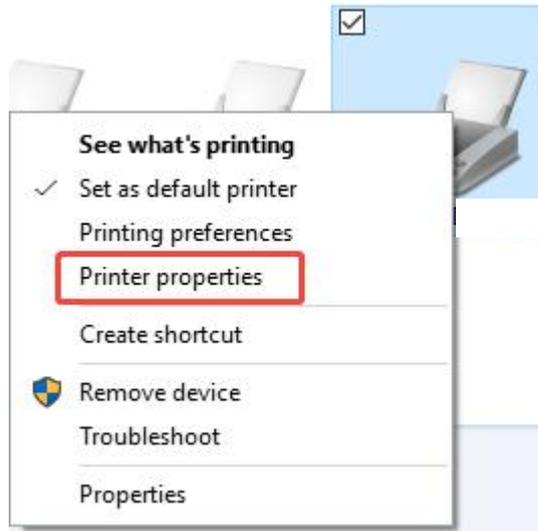


- Click "Feed Mode" → "Mode", and choose the method of media handling.

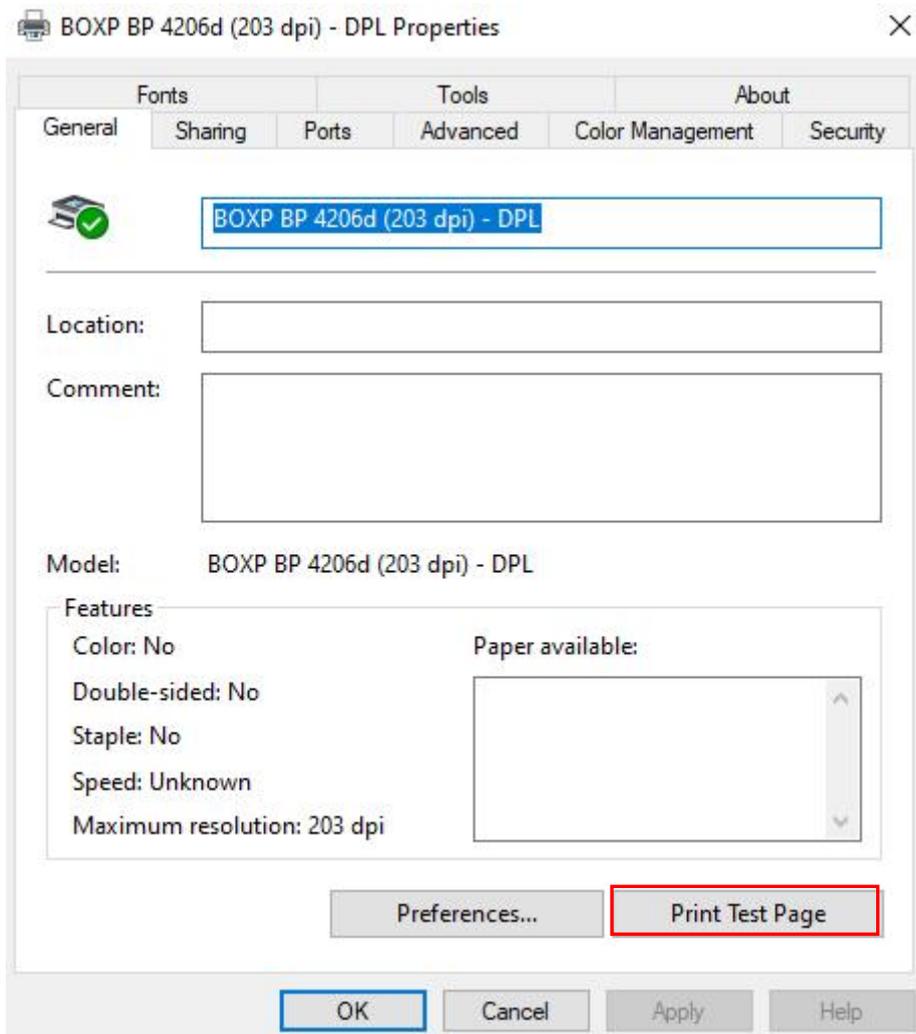


7.4.2 Printer Properties

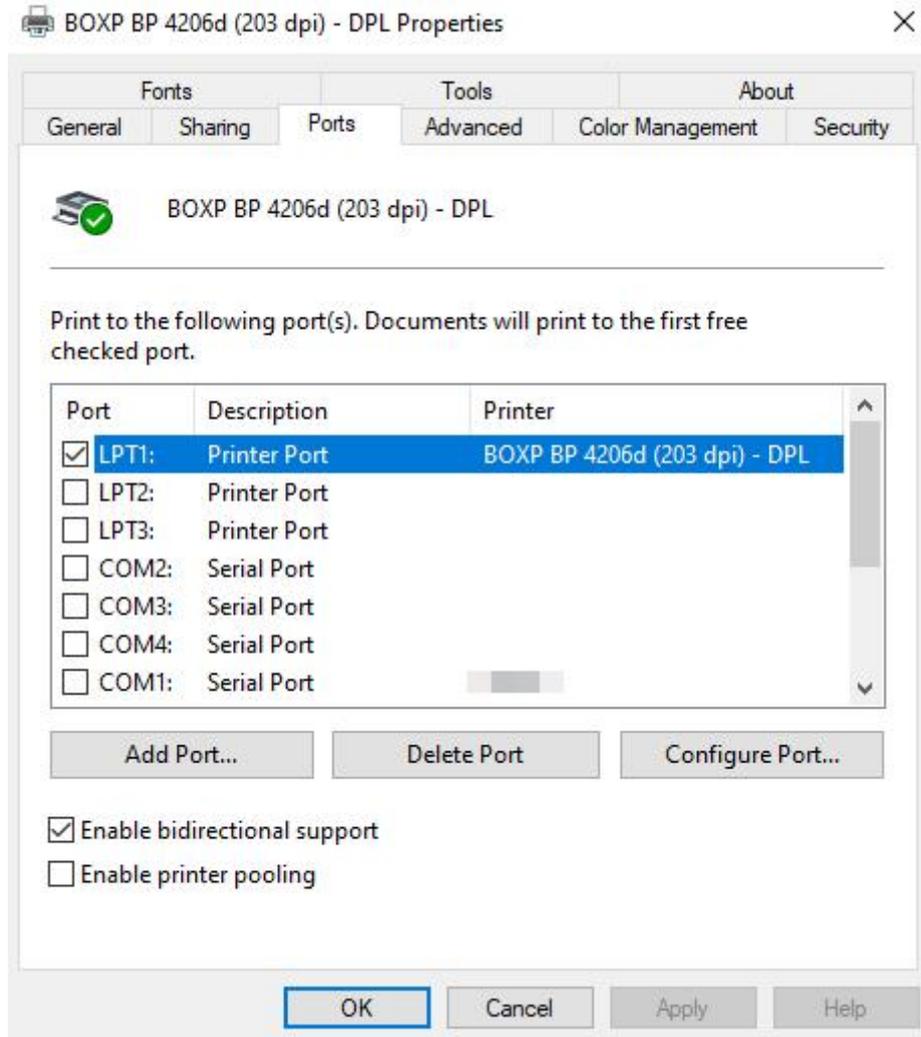
1. Click "Start" → "Settings" → "Devices" → "Devices and printers". Right click icon and choose "Printing properties".



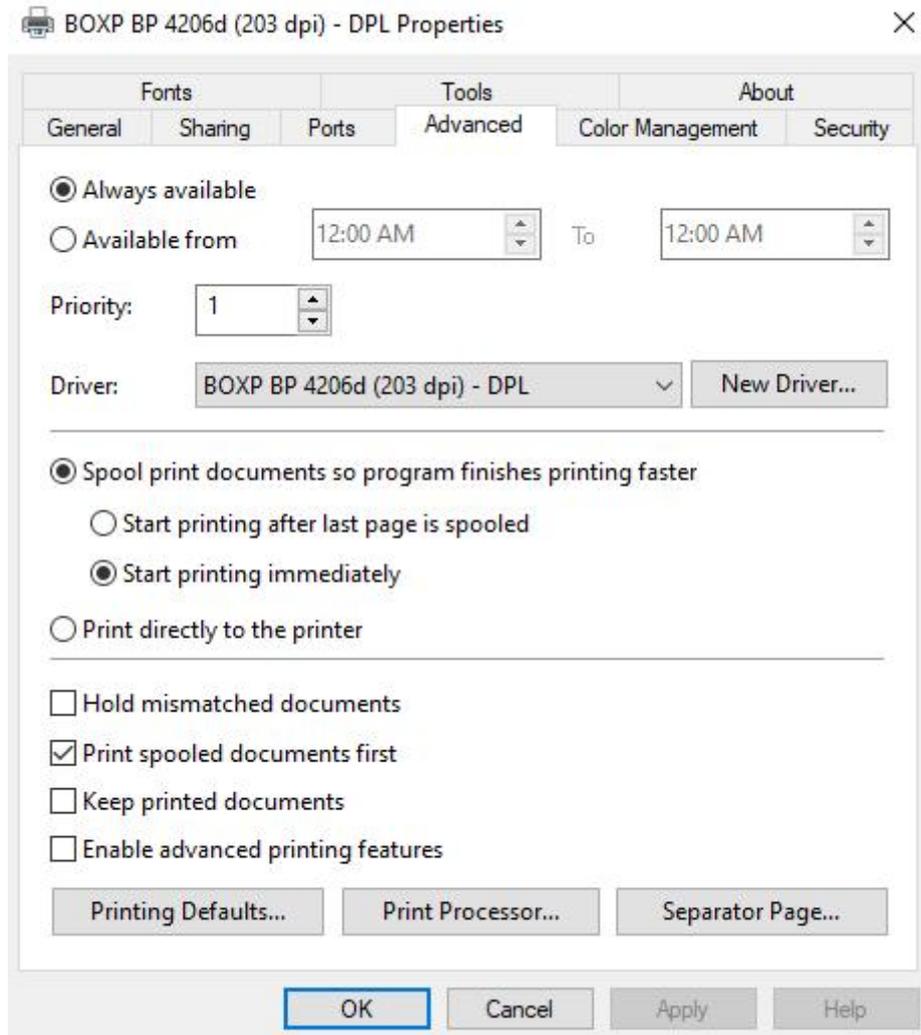
2. Click "General" → "Print Test Page", and printer will print labels with current settings.



3. Click "Ports", and choose the port needed.



4. Click “Advanced”, and choose the driver needed.



8. BarTender Ultralite Instructions

8.1 Introduction

The following operating systems are supported for usage:

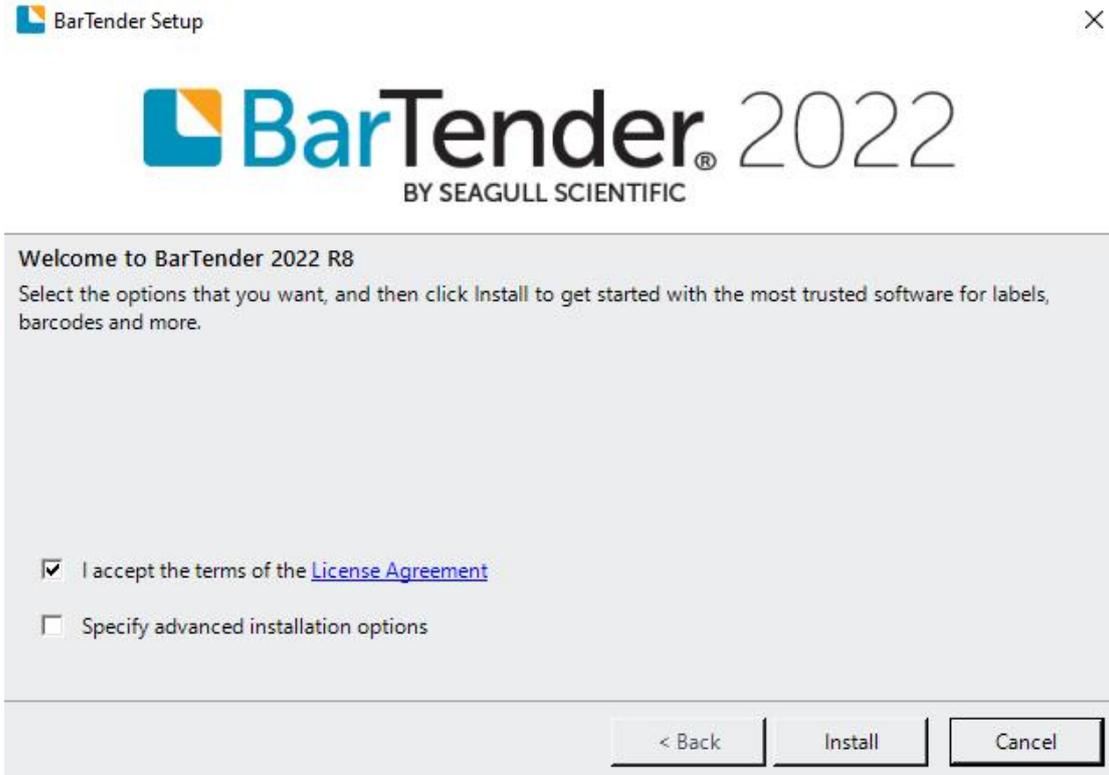
- Windows Vista, Windows 8.1, Windows 8, Windows 7, Windows 10
- Windows Server 2016, Server 2012, 2012 R2, Server 2008, 2008 R2
- all 32-bit and 64-bit (x64) editions.

8.2 Installation Preparation

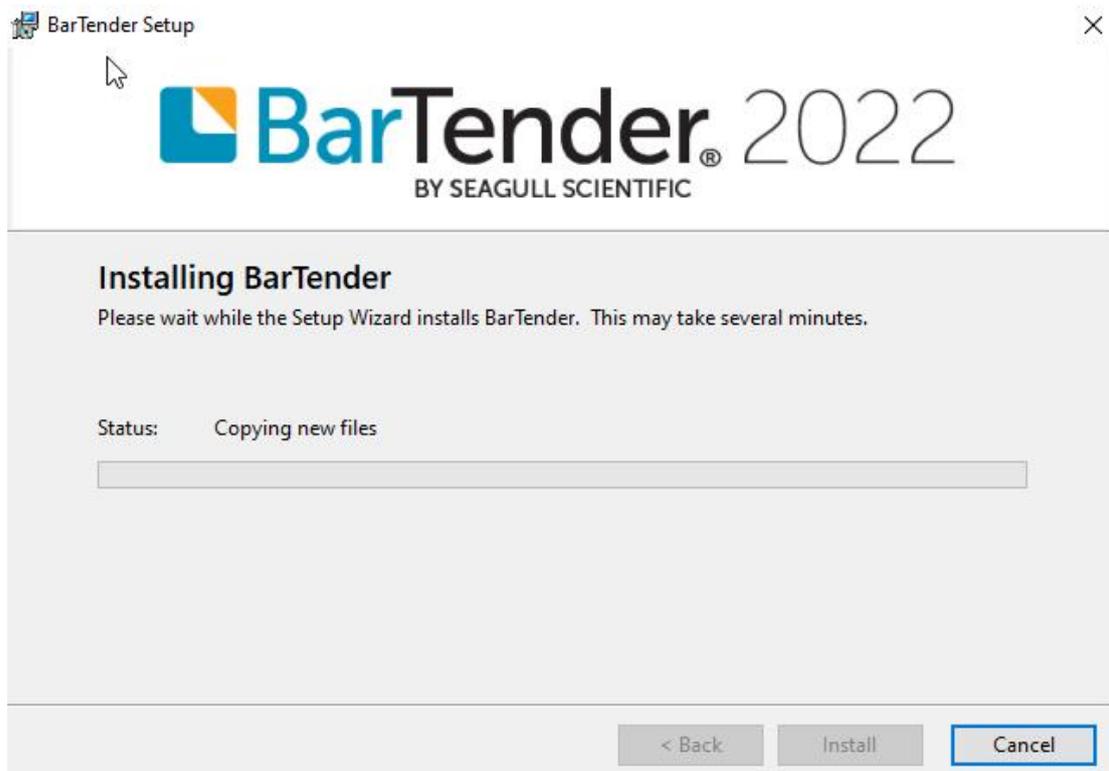
Download BarTender Ultralite application.

8.3 Installation

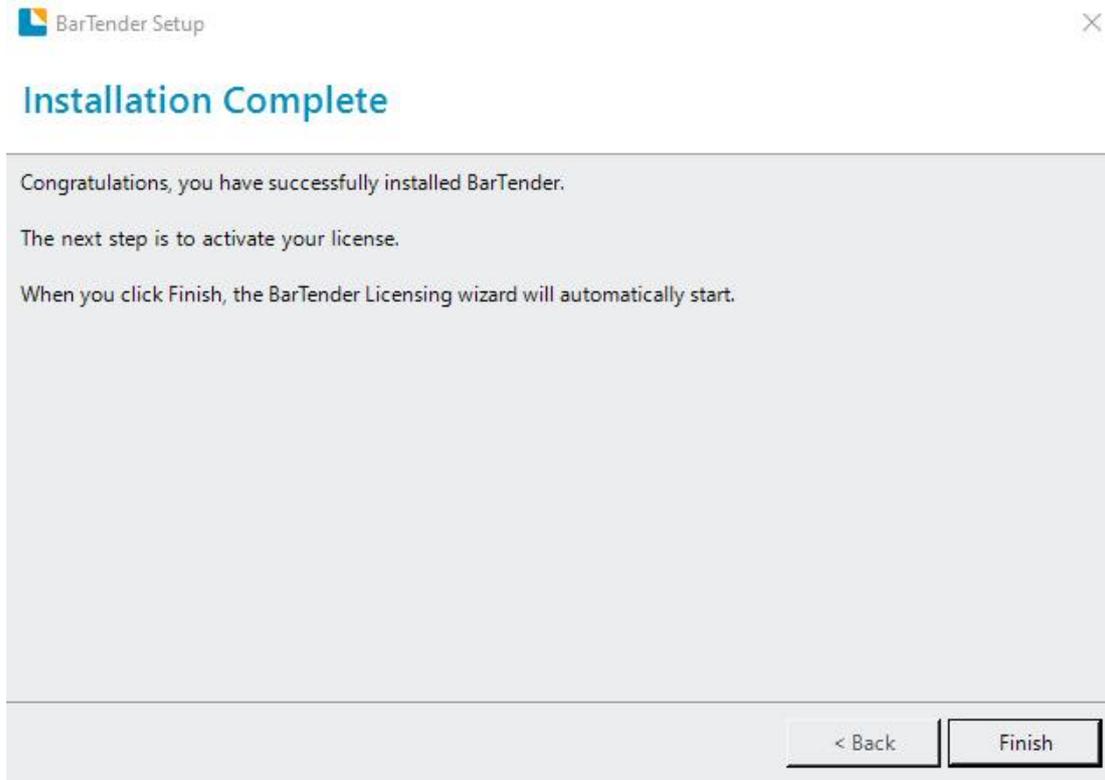
1. Double click the application program  .
2. Click "Install".



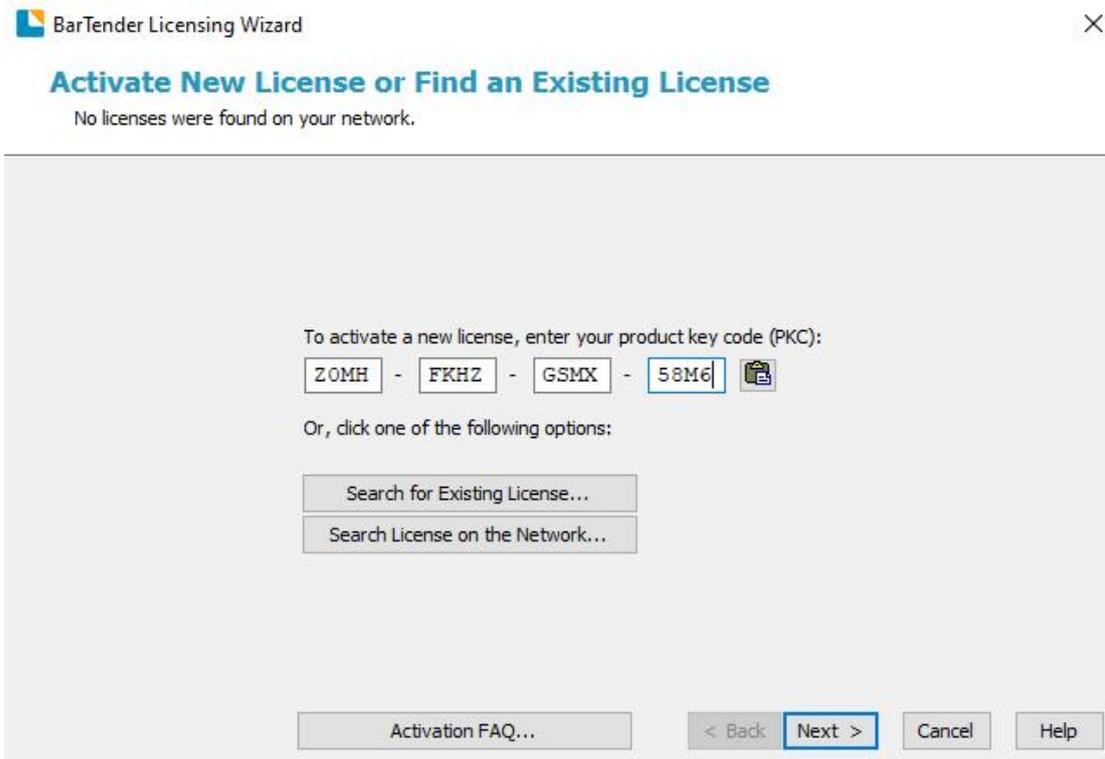
This may take several minutes.



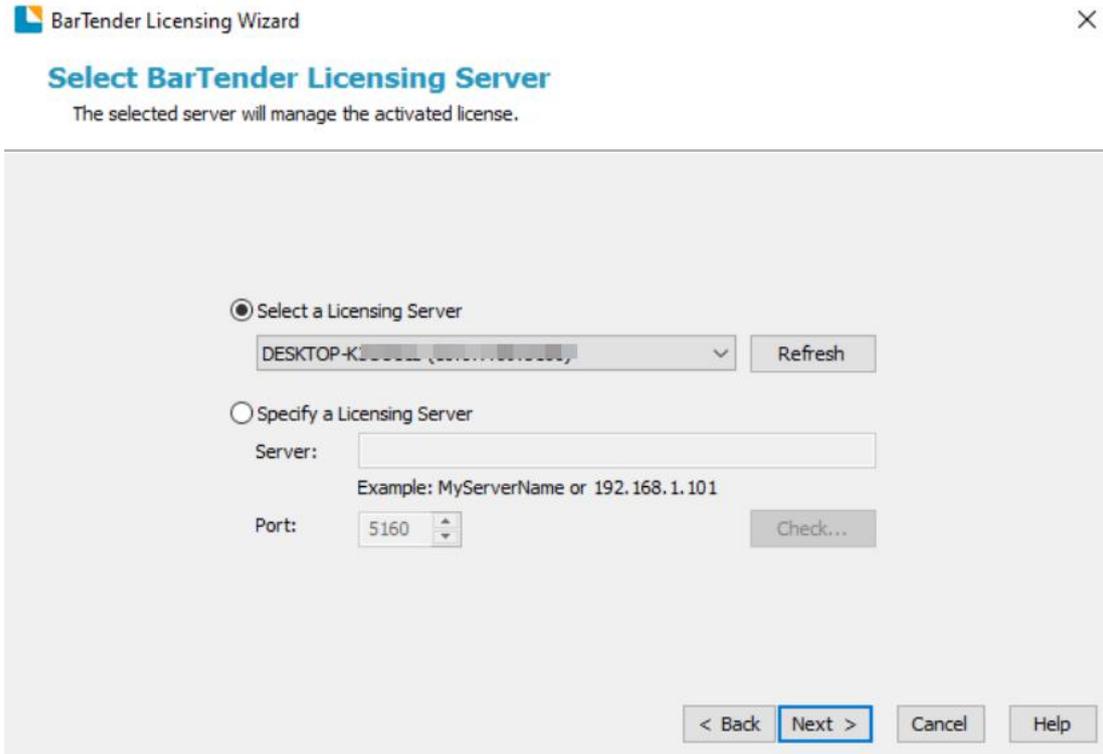
3. Click "Finish".



4. Activate new license or find an existing license and click "Next".
 BOXP Bartender Coupon Code: ZOMH-FKHZ-GSMX-58M6

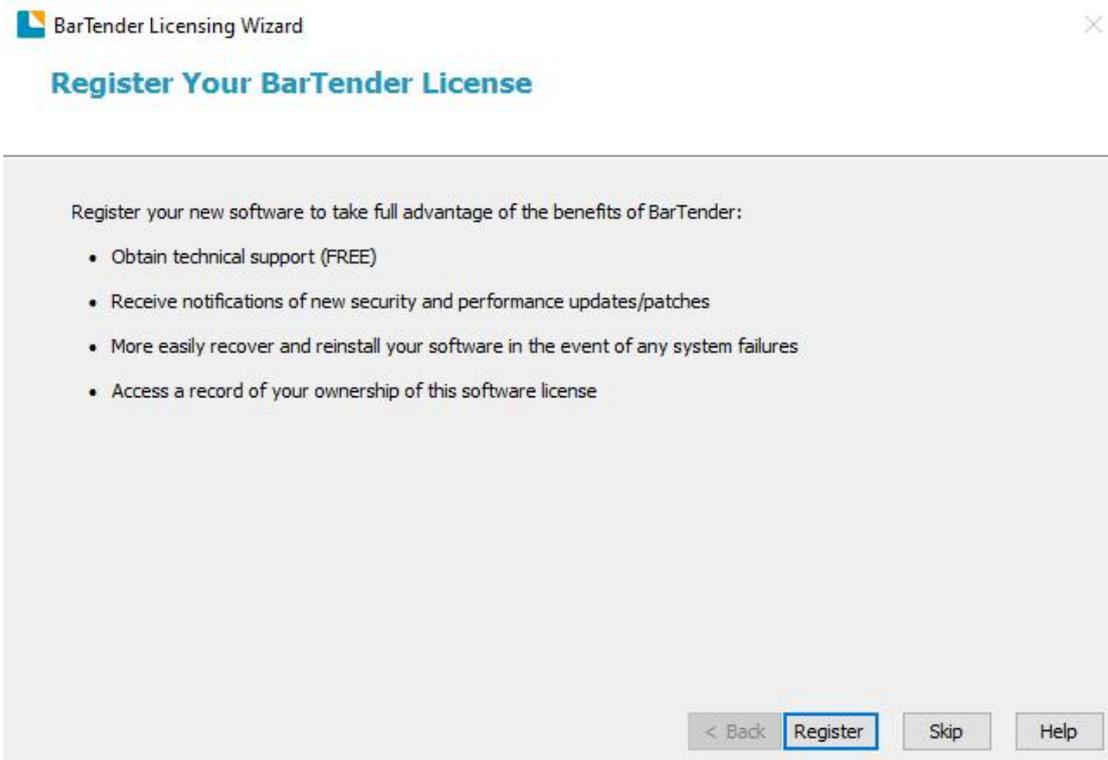
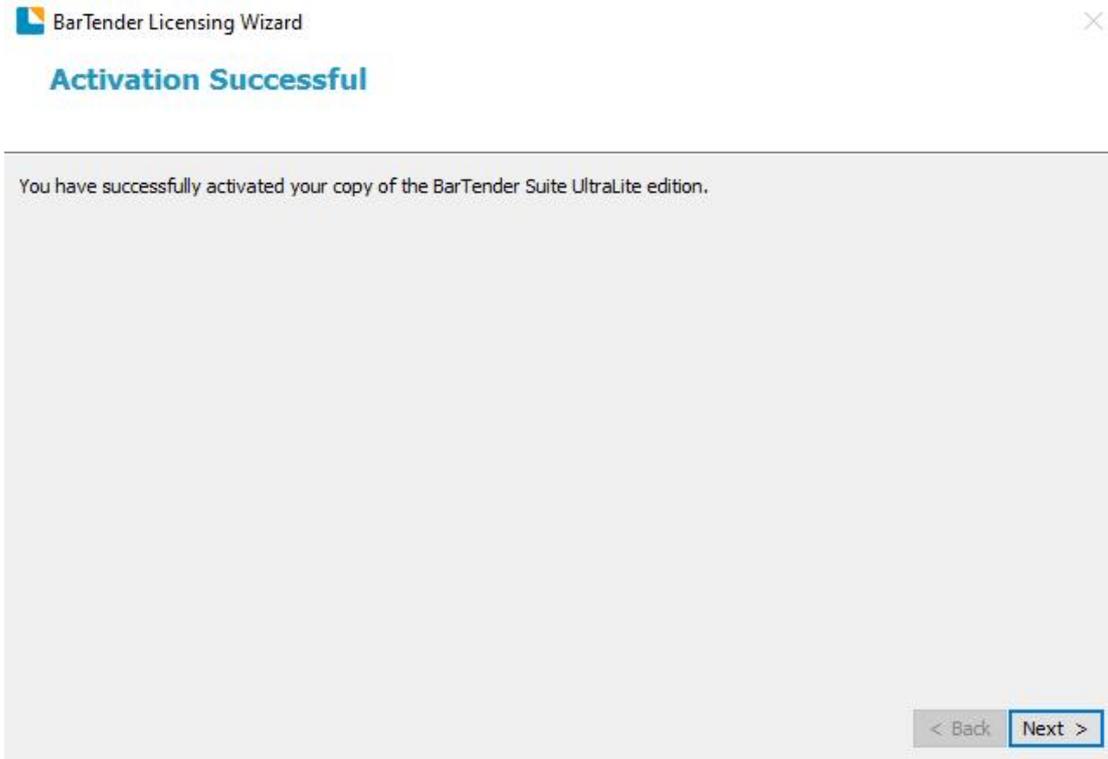


5. Select BarTender licensing server and click "Next".



The screenshot shows the "BarTender Licensing Wizard" dialog box. The title bar includes the BarTender logo and the text "BarTender Licensing Wizard" with a close button (X) on the right. The main heading is "Select BarTender Licensing Server" in blue, followed by the instruction "The selected server will manage the activated license." Below this, there are two radio button options: "Select a Licensing Server" (which is selected) and "Specify a Licensing Server". Under "Select a Licensing Server", there is a dropdown menu showing "DESKTOP-K..." and a "Refresh" button. Under "Specify a Licensing Server", there is a "Server:" text box, an example "Example: MyServerName or 192.168.1.101", a "Port:" dropdown menu showing "5160", and a "Check..." button. At the bottom right, there are four buttons: "< Back", "Next >" (highlighted with a blue border), "Cancel", and "Help".

6. After successfully activate BarTender, register your BarTender license or skip.

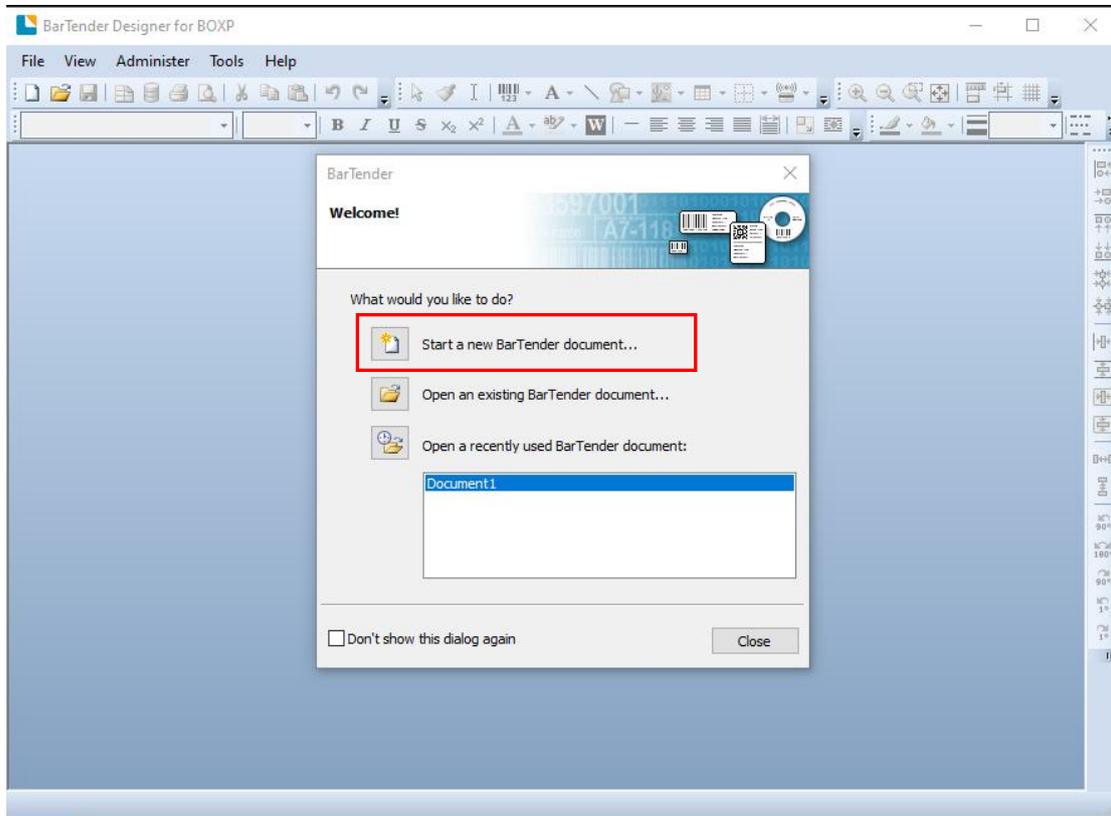


8.4 Usage

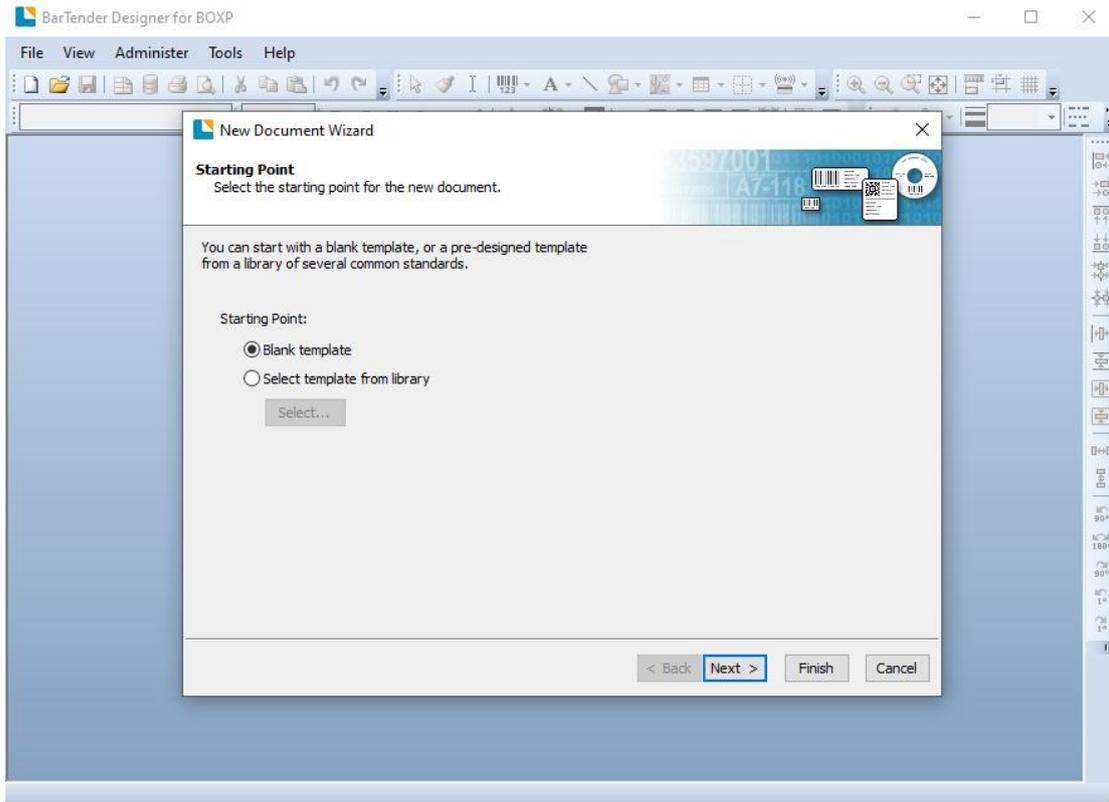
After the software is installed, you can edit the label.

8.4.1 Page Settings

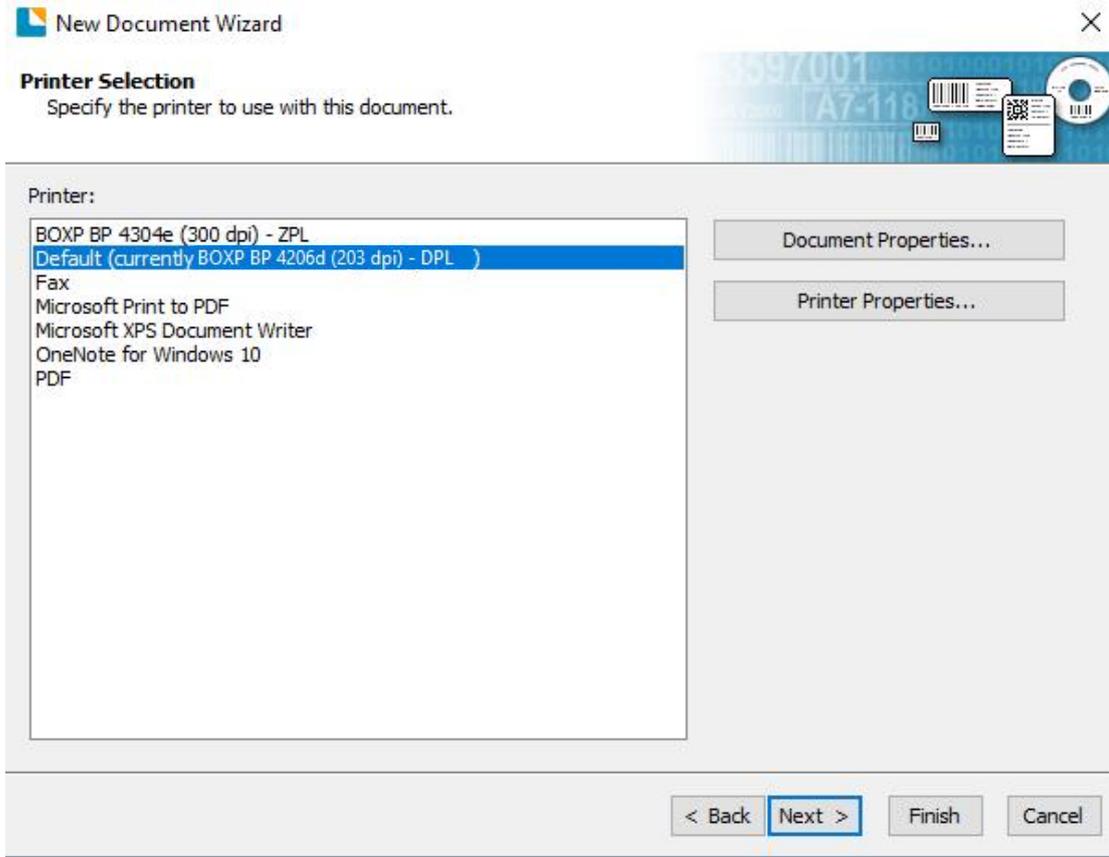
1. Run the BarTender software, click “Start a new BarTender document”.



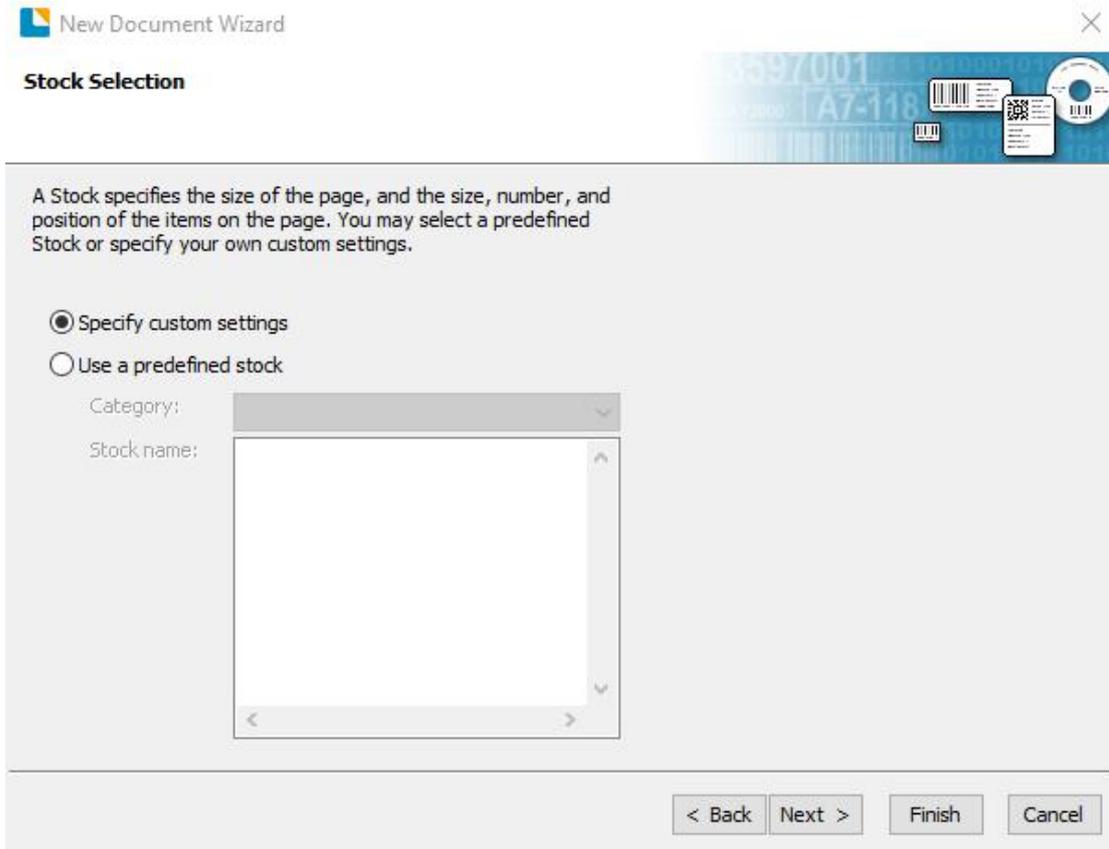
2. Choose “Blank Template”, then click “Next”.



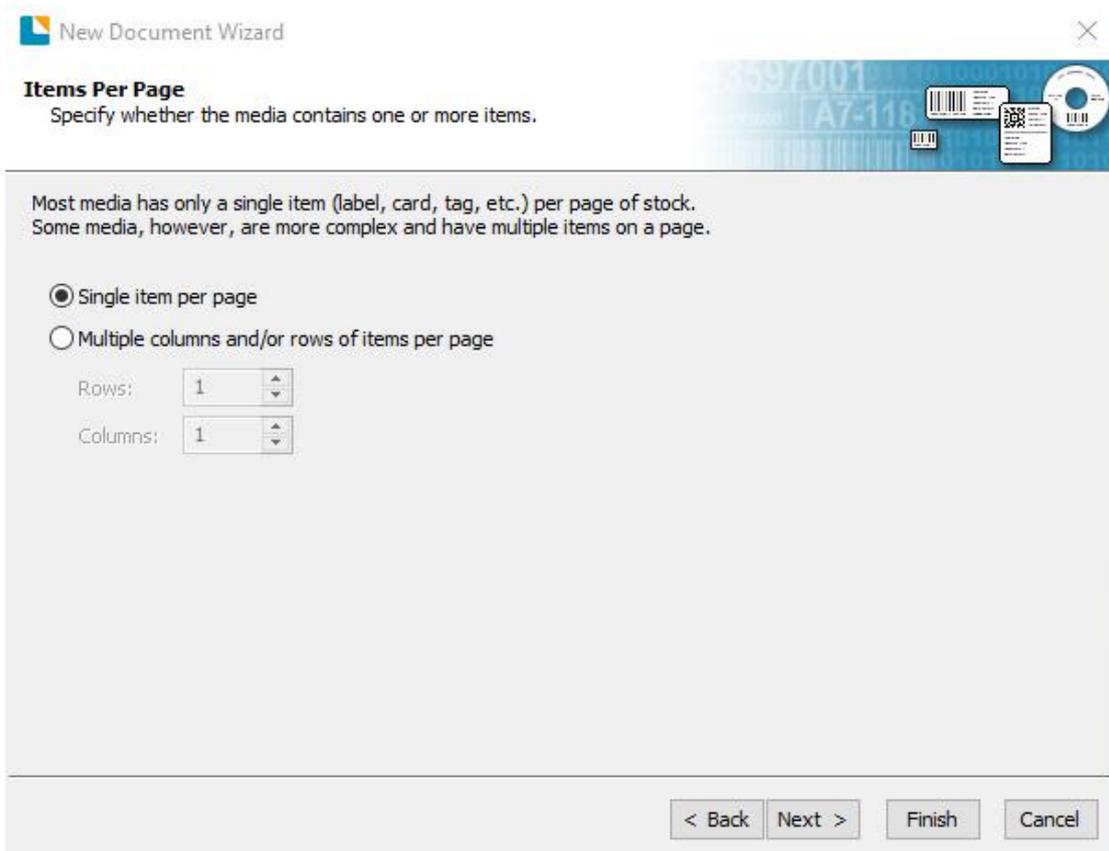
3. Specify the printer to use.



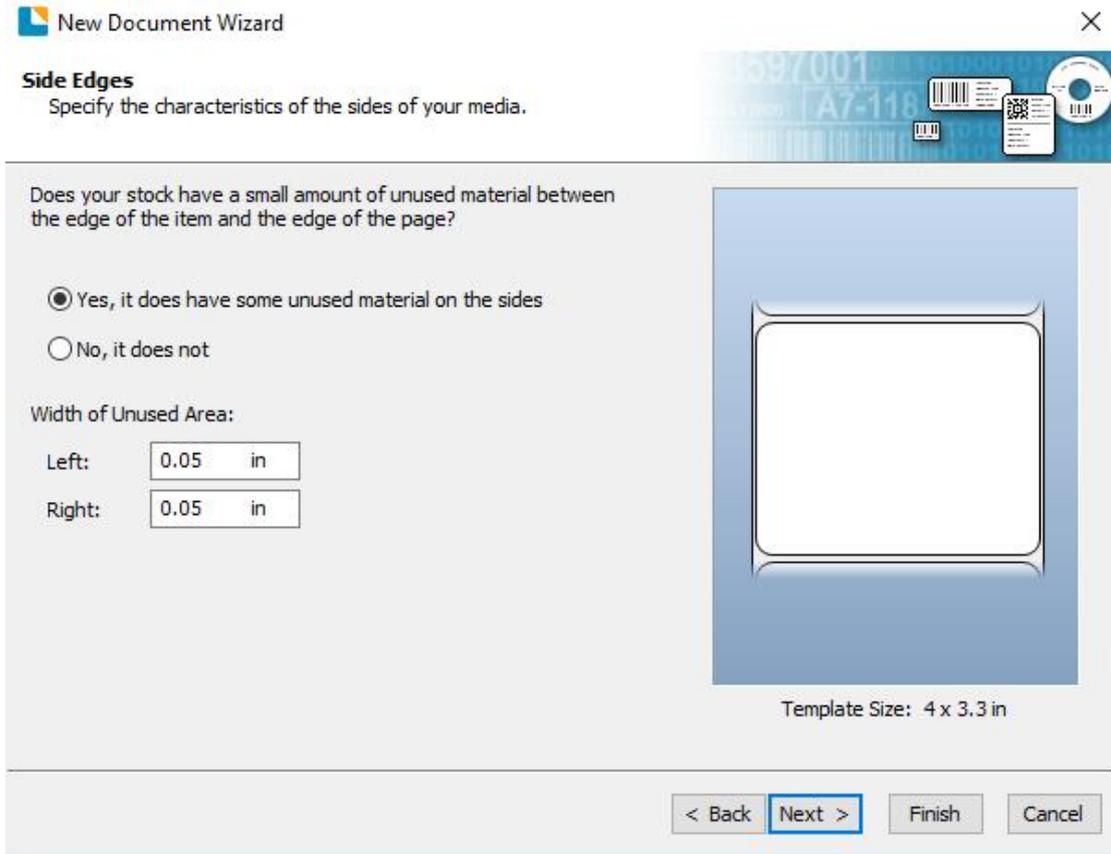
- If the predefined stocks don't meet your need, tick "Specify custom Settings". Then click "Next".



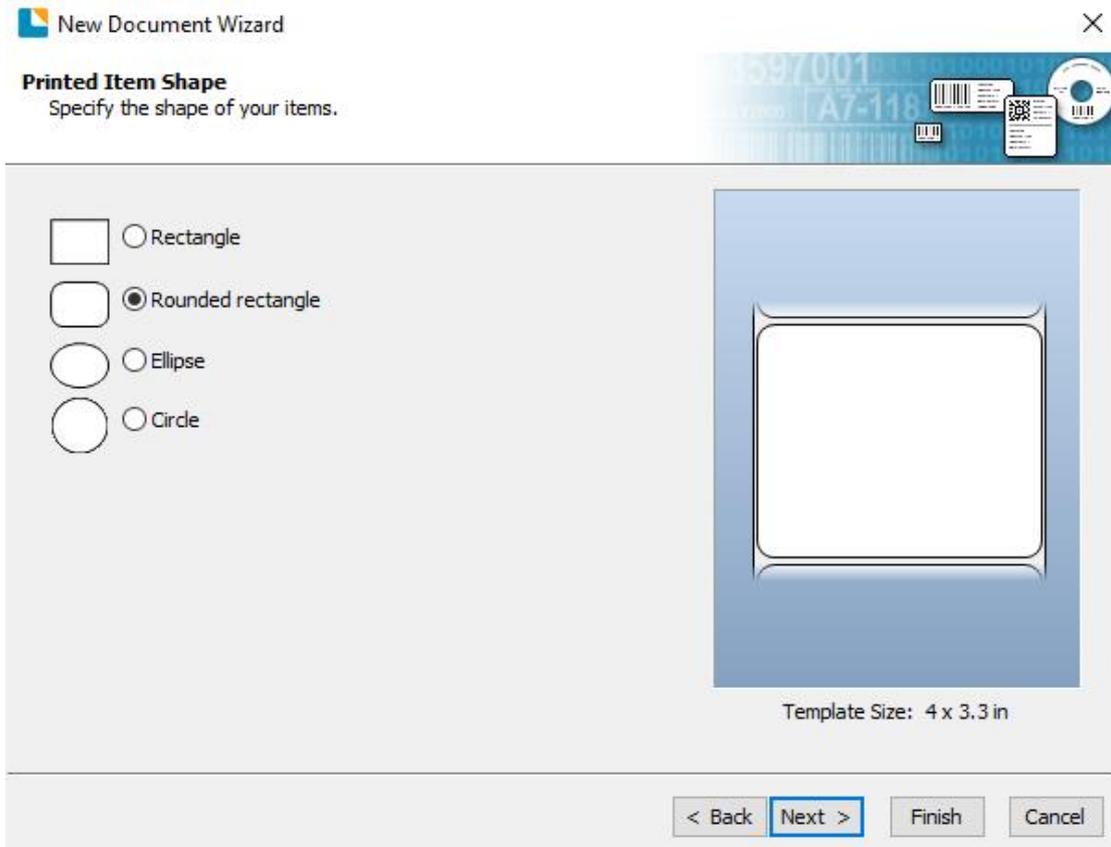
- Tick "Single item per page", then click "Next". (If you print multiple labels, tick "Multiple columns and/or rows of items per page".)



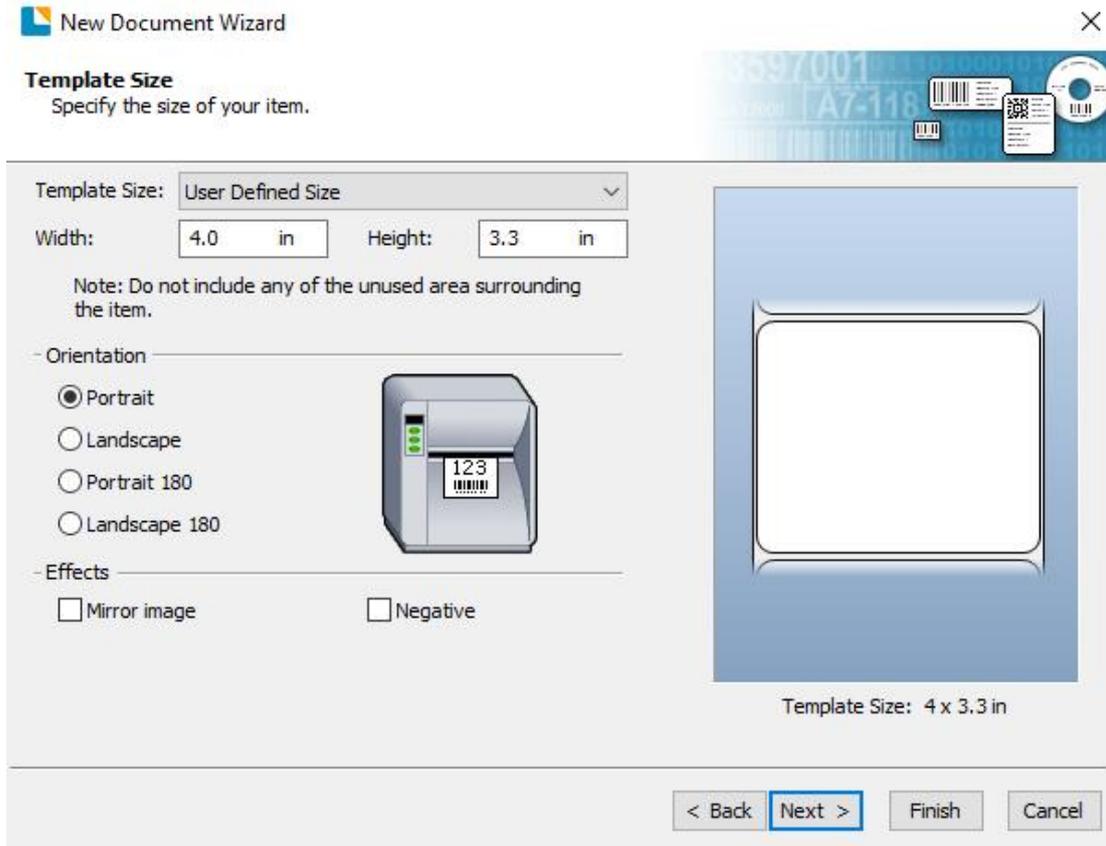
6. Edit the side edges, then click “Next”.



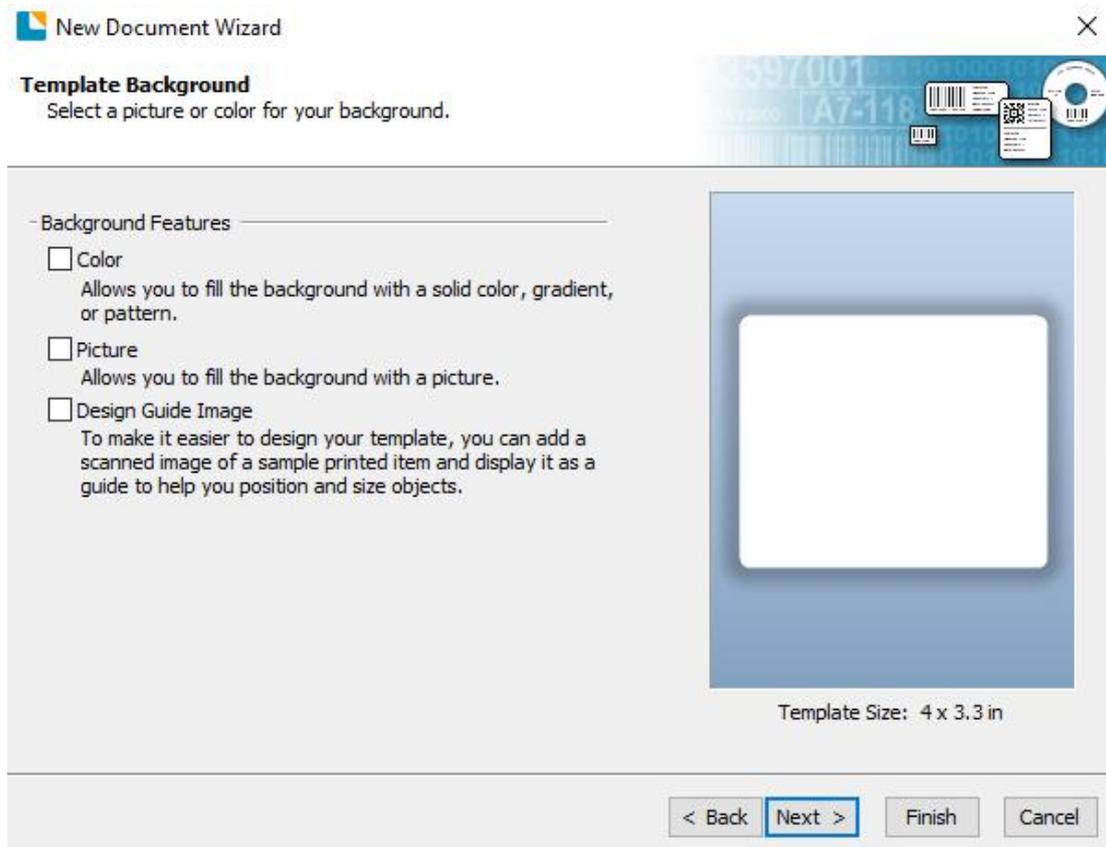
7. Choose the item shape, then click “Next”.



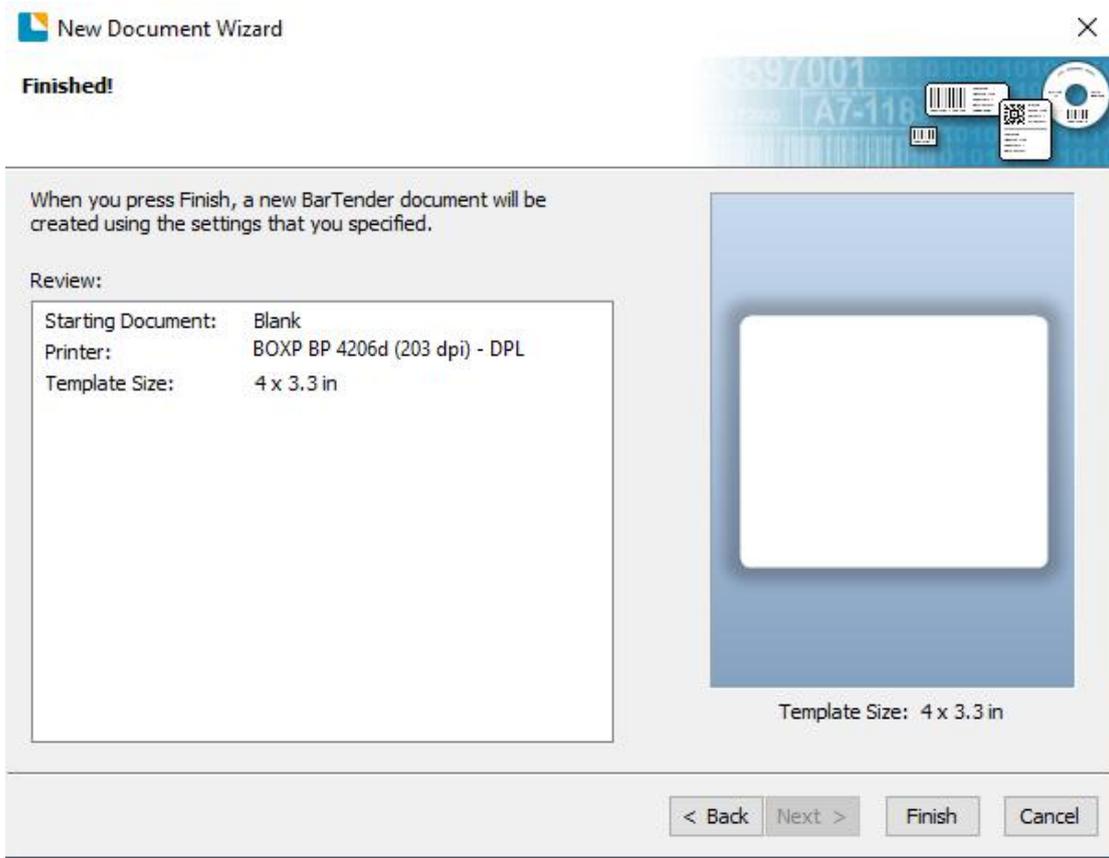
8. Edit the template size, then click “Next”.



9. Based on your need, edit the template background. Then click “Next”.

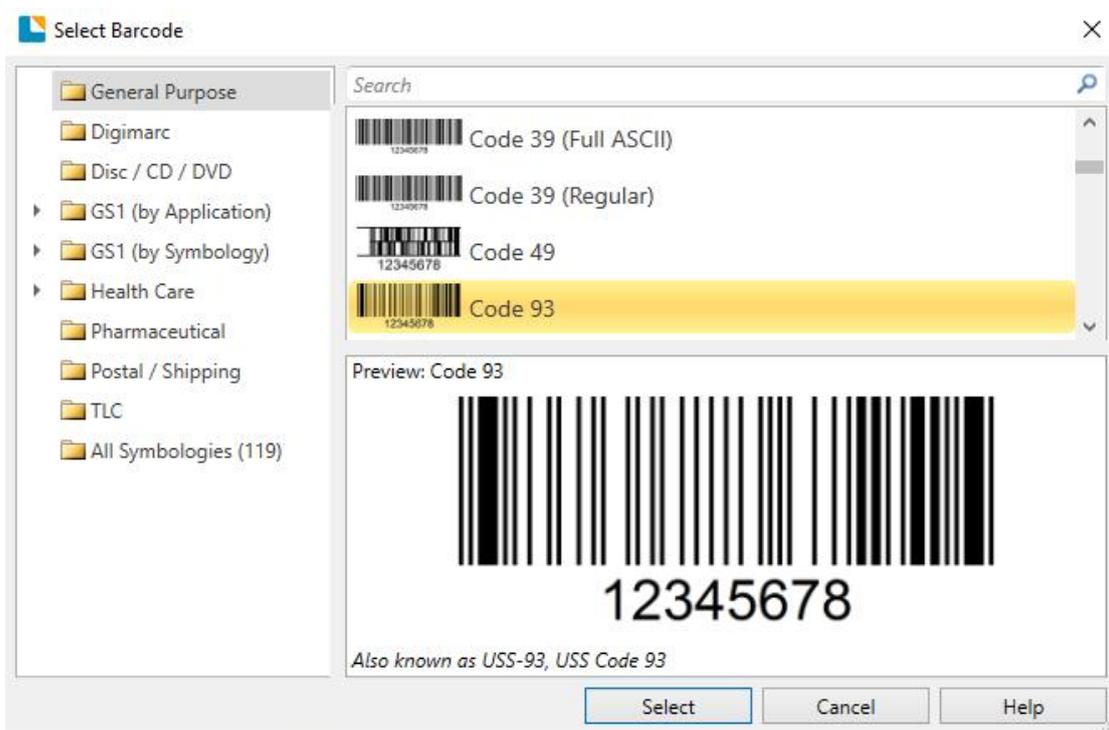


10. Finish the settings, showed in the “Review” and “Preview”. Then click “Finish”.



8.4.2 Label Edit

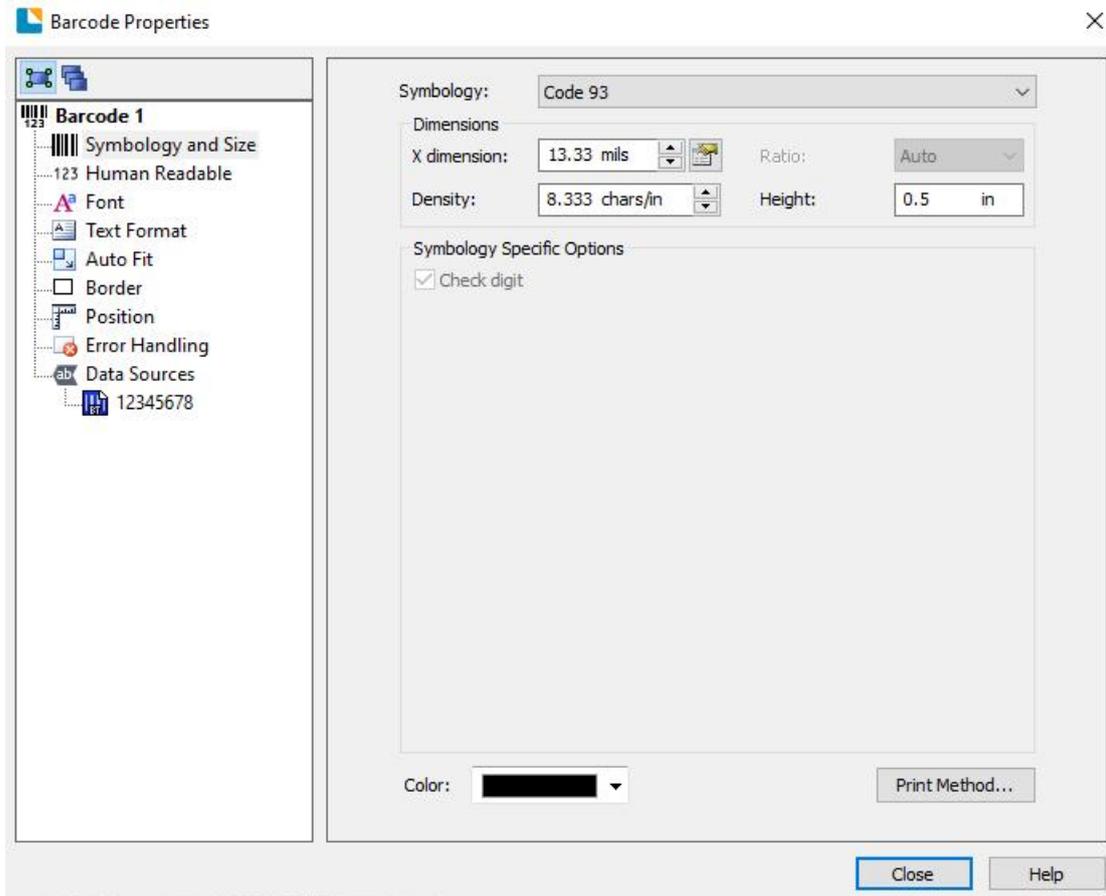
1. Click the icon of code .
2. Choose the code, then click “Select”.



- Click the blank, showing the code.

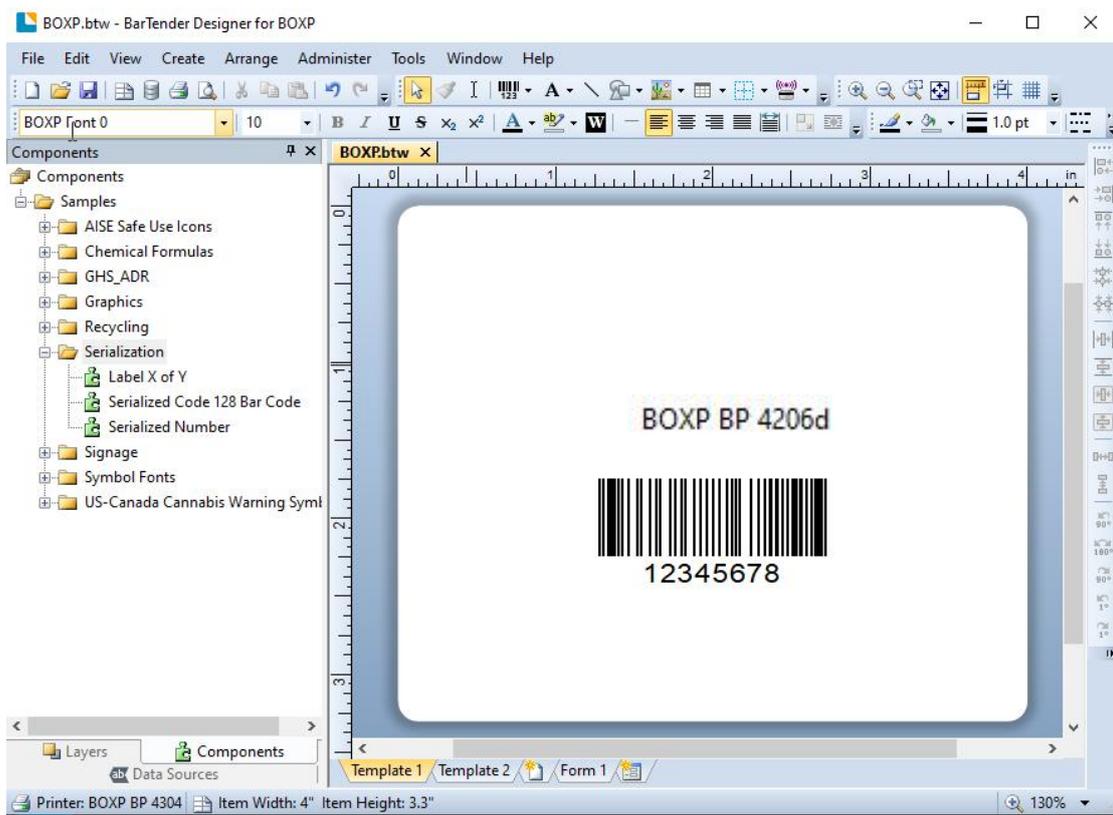


- Double click the code and edit it. User can set up the size, font, border and so on.

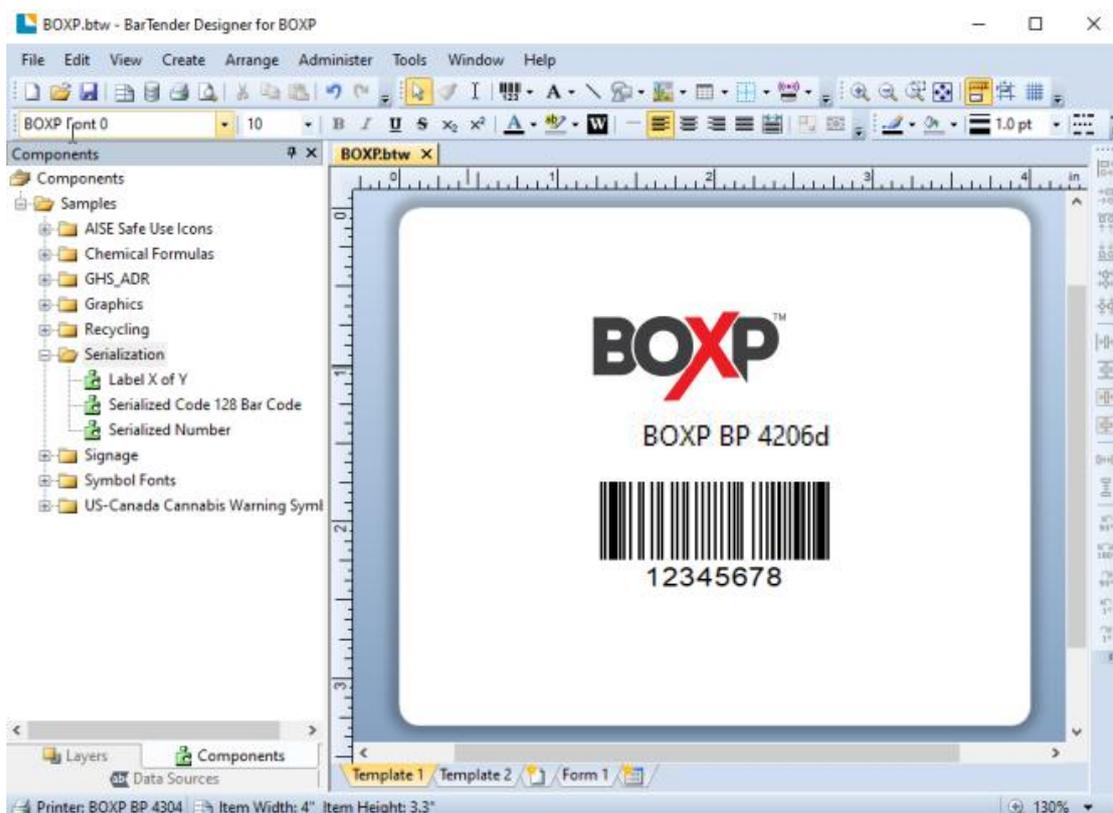


After completing the settings, click "Close".

5. Click the icon of character , then enter the text.
6. Left click on the blank page, enter the desired text, and set the text format in the status bar.



7. Click the icon of picture , then edit the pictures. Left click on the blank page to display the inserted image.
8. Adjust the image size through borders.



9. Move the object and typeset the edited label.



10. Finish all the settings. Click "Print" and a new label will be printed.

